



# Axalta™ 1K Sprayout Clearcoat 712A Spray



## GENERAL

### DESCRIPTION

A 1K clearcoat in easy to use aerosol format for trim and jamb components, color card sprayouts, and minor cosmetic repairs.

Axalta™ 1K Sprayout Clearcoat 712A Spray is available as an aerosol only.

**The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.**



## MIXING

### COMPONENTS

Axalta™ 1K Sprayout Clearcoat 712A Spray

### MIX RATIO

Ready to use



## APPLICATION

### SUBSTRATES

Sanded substrates  
 OEM finishes  
 Cured, repainted surfaces  
 Sanded primers

### SURFACE PREPARATION

- For application over properly prepared basecoat.
- Mask the repair area to prevent overspray from sticking.
- Allow basecoat to dry 15-30 minutes prior to application of 712A.

### APPLICATION

- Primarily recommended for cosmetic repairs.
- Shake aerosol for 2 minutes to ensure contents are uniformly mixed.
- Apply 2 medium-wet coats to prepared basecoat. Flash 10-15 minutes between coats.



## DRY TIMES

### AIR DRYING

Flash Between Coats: 10-15 minutes  
 Dust Free: 30 minutes at 70°F (20°C)

In the United States:  
**1.855.6.AXALTA**  
 axalta.us

In Canada:  
**1.800.668.6945**  
 axalta.ca





## PHYSICAL PROPERTIES

**Coating Category:** Clear Coating Products (CCP) - aerosol  
 Max. VOC (AP): 520 g/l; 4.3 lbs/gal  
 Max. VOC (LE): 639 g/l; 5.3 lbs/gal  
 Avg. Gallon Weight: 759 g/l; 6.3 lbs/gal  
 Avg. Weight % Volatiles: 87.8%  
 Avg. Weight % Water: 0.0%  
 Avg. Weight % Exempt Solvent: 19.4%  
 Avg. Volume % Water: 0.0%  
 Avg. Volume % Exempt Solvent: 18.6%

## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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