



2311S™ SANDING PASTE



GENERAL

DESCRIPTION

A sanding paste designed for preparing body panels for basecoat blends. Allows the technician to abrade the repair surface efficiently with the yellow color giving a good visual aid in tracking the work. Sanding paste residue can be removed effectively with water.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

2311S™ Sanding Paste

MIX RATIO

Ready to use



APPLICATION

SUBSTRATES

Properly prepared OEM finish.

SURFACE PREPARATION

Prepare the repair area according to surface preparation guidelines. Perform repair using primer or sealer as necessary.

APPLICATION

- 2311S™ Sanding Paste can be used with a damp ultra-fine scuff pad.
- Apply a small amount of paste, approximately the size of a quarter to start.
- Sand blend area using a scuff pad and sanding paste. Do not let the sanding paste dry on the body panel.
- Scrub and rinse with clean water making sure to remove all paste residue.

Tips for Success

Use a small stiff brush to sand around difficult to reach places such as moldings.



DRY TIMES

FLASH

10 minutes



PHYSICAL PROPERTIES

All Values Ready To Use

Max. VOC (LE):	136 g/L (1.1 lbs./gal)
Max. VOC (AP):	63 g/L (.5 lbs./gal)
Avg. Gal. Wt.:	1481 g/L (12.36 lbs./gal)
Avg. Wt.% Volatiles:	40.2%
Avg. Wt.% Exempt Solvent:	0.0%
Avg. Wt.% Water:	36.0%
Avg. Vol.% Exempt Solvent:	0.0%
Avg. Vol.% Water:	53.5%
Flash Point:	See MSDS/SDS



VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:
1.855.6.AXALTA
cromax.us

In Canada:
1.800.668.6945
cromax.ca

