



2610 SUPER PRO CLEAR



DESCRIPTION

2610 SUPER PRO CLEAR is formulated premium productivity at less than 2.1 VOC. This two-component polyurethane system with a 4:1 ratio offers a durable, high gloss finish. 2610 SUPER PRO CLEAR is user-friendly resulting in increased production.

ADVANTAGES

Easy to mix
 Dust-free in 30 minutes
 Low Viscosity
 Great atomization

PRODUCT NUMBERS

2610 SUPER PRO CLEAR
 2696 SUPER PRO ACTIVATOR

DIRECTION FOR USE



MIXING

MIX ONLY WHEN READY TO USE. Mix enough material to be used in 30 to 35 minutes. Always maintain the proper mixing ratio, 4 parts 2610 to 1 part 2696. Thoroughly stir 2610 and slowly add 2696.

Pot Life: Pot life is approximately 1 hour at 77 °F. Pot life will be shorter at higher temperatures.

FISH EYES

If necessary, add PCL 2194 Fish Eye Eliminator. Add ½ ounce 2194 per 1 quart of ready to spray mixed 2610.

ACCELERATOR

To accelerate the dry time, add PCL 2196 Accelerator. Add ¼ to ½ ounce of 2196 per 1 quart of ready to spray mixed 2610

THINNING

NO THINNING IS REQUIRED. If additional thinning is desired, use PCL 8025 Fast or PCL 8050 Medium, PCL 8075 Slow or 8100 extra slow Zero VOC Universal Reducer.

APPLICATION



Prior to application, the surface must be dry, clean and free from was, grease, oil, rust, dirt or any other foreign matter.

Apply base coat and let dry (refer to the base coat manufacturer's product information sheet for its application and dry times). Apply 1 wet coat of SUPER PRO CLEAR. Wait approximately 10 to 15 minutes for flash time, then follow with another wet coat.



DRY TIMES

| | | |
|-----------------|---------------------------------|------------------|
| AIR-DRY (77 °F) | Dust-free: | 25 to 30 minutes |
| | Hard dry: | Overnight |
| | Full cure: | 7 days |
| | Dry to Polish | 6 to 8 hours |
| FORCE DRY: | Flash-off time – 15 minutes | |
| | Dry time – 30 minutes at 130 °F | |

EQUIPMENT CLEANING

Clean guns and coating application equipment in an enclosed equipment cleaner. Follow your local air quality regulations for solvent VOC requirements.



PHYSICAL PROPERTIES

All Values Ready To Spray

2610 SUPER PRO CLEAR

Standard Mix Ratio 4:1

| | |
|---------------------------|--------------------------|
| Max. VOC (LE) | 249 g/L (2.1 lbs./gal) |
| Max. VOC (AP) | 110 g/L (0.9 lbs./gal) |
| Avg. Gal. Wt.: | 1029 g/L (8.58 lbs./gal) |
| Avg. Wt. Volatiles: | 65.8 % |
| Avg. Wt. Exempt Solvent: | 55.1 % |
| Avg. Wt. Water: | 0.0 % |
| Avg. Vol. Exempt Solvent: | 56.0 % |
| Avg. Vol. Water: | 0.0 % |

| | |
|---------------------------------|--------------------------------|
| Theoretical Coverage: | 499.0 ft ² at 1 mil |
| Recommended Dry Film Thickness: | 2.0 to 2.5 mils |
| Flash Point: | See SDS/MSDS |

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: March 2018