

Low VOC Chart



For Eastern Kern APCD - Rule 410.4A

Motor Vehicle and Mobile Equipment Refinishing Operations

Revised: August 2021

Effective: March 13, 2014

Surface Preparation - VOC Limit: 25 g/L (0.21 lbs./gal.)

| CODE | DESCRIPTION | REMARKS | MIX RATIO | APPLIED VOC |
|------|-------------|---------|--------------|-------------|
| 1760 | Cleaner | | Ready To Use | 24 g/L |
| 2010 | Cleaner | | Ready To Use | 0 g/L |
| 2040 | Cleaner | | Ready To Use | 0 g/L |
| 2571 | Cleaner | | Ready To Use | 24 g/L |
| 4040 | Cleaner | | Ready To Use | 0 g/L |
| 8007 | Cleaner | | Ready To Use | 0 g/L |

Primer - VOC Limit: 250 g/L (2.1 lbs./gal.)

| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE) |
|------|------------------|---------|-----------|----------|---------|----------------------|
| 6811 | Gray Primer | | 4:1 | 6896 | - | 250 g/L |
| 922 | Gray Primer | | 1:1 | 2010 | - | 250 g/L |
| 941 | Polyester Primer | | 4:1 | 9498 | - | 250 g/L |

Primer Sealer - VOC Limit: 250 g/L (2.1 lbs./gal.)

| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE) |
|------|------------------------------|---------|-----------|----------|---------|----------------------|
| 6711 | Gray Epoxy Primer Sealer | | 2:1 | 6796 | - | 250 g/L |
| 6713 | Charcoat Epoxy Primer Sealer | | 2:1 | 6796 | - | 250 g/L |

Single Stage Topcoats - VOC Limit: 340 g/L (2.8 lbs./gal.)

| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE) |
|------|----------------|---------|-----------|----------|---------------------|----------------------|
| 2513 | Satin Black | | 4:1 | 2696 | - | 340 g/L |
| 2713 | Flat Black | | 4:1 | 2696 | - | 340 g/L |
| 2813 | Eurocoat Black | | 4:1:2 | 2896 | 8025/8050/8075/8100 | 340 g/L |
| 2817 | Eurocoat White | | 4:1:2 | 2896 | 8025/8050/8075/8100 | 340 g/L |

Clearcoat - VOC Limit: 250 g/L (2.1 lbs./gal.)

| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE) |
|------|--------------------------|---------|-----------|----------|---------|----------------------|
| 2210 | Ultra Auto Clearcoat | | 4:1 | 2294 | - | 250 g/L |
| 2594 | Satin Urethane Clearcoat | | 4:1 | 2696 | - | 250 g/L |
| 2610 | Super Pro Clearcoat | | 4:1 | 2696 | - | 250 g/L |
| 2623 | Flat Clearcoat | | 4:1 | 2696 | - | 250 g/L |

Additional additives/components may be used, please consult TDS for usage and recommendations.

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.