

**Number:** HLB600S9

**Name:** PW HDT Black

**Alesta Group Code:** SD90004000316

**May 14, 2020**

**Type:** HAA Polyester

### POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.37 ± 0.05
	Theoretical Coverage	140 ft <sup>2</sup> /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	24 Months @ 75°F

### COATING PROPERTIES

ASTM D523-89	Gloss at 60°	90+
DPC TM 10.219	PCI Powder Smoothness	8
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	80 / 80 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/4 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

### APPLICATION

*Electrostatic Spray, Cold*

*Substrate: 0.032 in. CRS*

*Pretreatment: Bonderite® 1000, Parcolene® 60*

#### CURE SCHEDULE:

*(Time at substrate temperature)*

**10 Minutes @ 375°F**

**or 15 Minutes @ 350°F**

**FILM THICKNESS: 2.0-3.0 Mil**

*This coating is designed with extended exterior durability properties. When compared under similar outdoor conditions to standard grade powder coatings of similar color, gloss and specific gravity, it will retain original appearance properties for a longer period.*

Prepared 4/19/2021

### ROHS

*Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.*

9800 Genard Rd. Houston, TX 77041-7624  
4130 Lyman Dr. Hilliard, OH 43026-1213

1-800-247-3886 fax: 713-939-4027  
1-800-667-9610 fax: 614-771-4139



**ISO 9001:2015**

WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.

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### POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	±
	Theoretical Coverage	ft <sup>2</sup> /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< %
	Recommended Shelf Life:	Months @ °F

### COATING PROPERTIES

ASTM D523-89	Gloss at 60°	
DPC TM 10.219	PCI Powder Smoothness	n/a
ASTM D2454-95	Overbake Resistance, Time	%
ASTM D3363-92a	Pencil Hardness	
ASTM D2794-93	Direct Impact, Gardner	n/a
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	n/a
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

### APPLICATION

*Electrostatic Spray, Cold*

*Substrate: 0.032 in. CRS*

*Pretreatment: Bonderite® 1000, Parcolene® 60*

### CURE SCHEDULE:

*(Time at substrate temperature)*

*Minutes @ °F*

**FILM THICKNESS:** Mils

*Prepared 4/19/2021*

### ROHS

*Axalta does not intentionally add any of the restricted substances, as defined in the European directive 2015/863 (RoHS-Restriction of Hazardous Substances) to this product, and have determined that any impurities disclosed to us by our suppliers are in amounts less than the maximum concentration values tolerated by weight in homogeneous materials for the restricted hazardous substances Lead (Pb), mercury (Hg), cadmium (Cd), hexavalent chromium (CrVI), polybrominated biphenyls (PBB), polybrominated diphenyl ethers (PBDE), bis(2-*

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ethylhexyl (DEHP), benzyl butyl phthalate (BBP), dibutyl phthalate (DBP), diisobutyl phthalate (DIBP) under the RoHS directive

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