

Number: PFS642S8

Name: Orange Madness

August 11, 2020

Type: TGIC-Polyester

Alesta Group Code: ID80002000516

### POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.59 ± 0.05
	Theoretical Coverage	121 ft <sup>2</sup> /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	18 Months @ 75 °F

### COATING PROPERTIES

ASTM D523-89	Gloss at 60°	80-90
DPC TM 10.219	PCI Powder Smoothness	6
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	120 / 120 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/4 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

### APPLICATION

Electrostatic Spray, Cold

Substrate: 0.032 in. CRS

Pretreatment: Bonderite® 1000, Parcolene® 60

### CURE SCHEDULE:

(Time at substrate temperature)

10 Minutes @ 400°F

FILM THICKNESS: 2.0-3.0 MILS

Prepared 8/11/2020

### ROHS

Axalta does not intentionally add any of the restricted substances, as defined in the European directive 2011/65/EU (RoHS-Restriction of Hazardous Substances) 2), Article (4)2, Annex II, to this product, and have determined that any impurities disclosed to us by our suppliers are in amounts less than the maximum concentration values tolerated by weight in homogeneous materials for the restricted hazardous substances; lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls, and polybrominated diphenyl ethers, under the RoHS

9800 Genard Rd. Houston, TX 77041-7624 1-800-247-3886 fax: 713-939-4027  
4130 Lyman Dr. Hilliard, OH 43026-1213 1-800-667-9610 fax: 614-771-4139



ISO 9001:2015

WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.

**Number:** PFS642S8

**Name:** Orange Madness

Alesta Group Code: ID80002000516

*directive.*

---

**August 11, 2020**

**Type:** TGIC-Polyester

9800 Genard Rd. Houston, TX 77041-7624  
4130 Lyman Dr. Hilliard, OH 43026-1213

1-800-247-3886 fax: 713-939-4027  
1-800-667-9610 fax: 614-771-4139



**ISO 9001:2015**

*WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.*