

Number: SFT602H0

Name: Blue Grass Hi Temp Tan

October 22, 2020

Type: Proprietary

Alesta Group Code: HR43001000016

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.73 ± 0.05
	Theoretical Coverage	111 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	12 Months @ 75°F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	4.0-7.0
DPC TM 10.219	PCI Powder Smoothness	N/A
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	H
ASTM D2794-93	Dir / Rev Impact, Gardner	80 / 20 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	2-4B
ASTM D522-93a	Flexibility, Mandrel	1/4 in. dia., no fracture

APPLICATION

Electrostatic Spray, Cold

Substrate: Steel or Aluminum

Pretreatment: Hot KOH clean and mixed metal conversion coating

CURE SCHEDULE:

(Time at substrate temperature)

15 Minutes @ 450°F

FILM THICKNESS: 2.0-3.0 Mils

Not recommended for enclosed or indoor (interior) applications. This coating is designed to maintain good color and adhesion retention upon continuous exposure to temperatures up to 400°F.

Prepared 11/23/2020

Compatibility testing with other coating powders in use is recommended.

ROHS

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

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ISO 9001:2015

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