

# Nap-Gard®

## 7-1631S

## Red E-Z Patch Stick

Revised: 10 May 2016

### DESCRIPTION

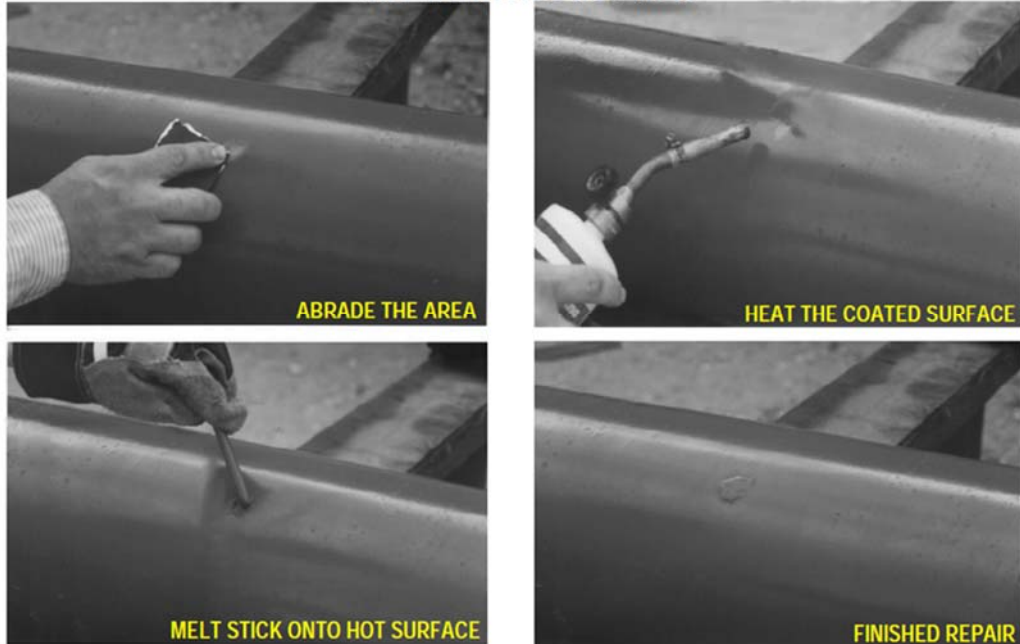
Polyamide based thermoplastic repair material Nap-Gard® 7-1631S “E-Z” stick is used quickly to repair small holidays of the Nap-Gard® fusion bonded epoxy coatings. This polymeric material is provided in “Stick” form and is hot melted onto the area needing repair.

- Easy to Use
- Speeds Production Time
- Facilitates Quick Repair at the Ditch
- Maximum operating temperature 65°C/149°F

### GENERAL APPLICATION PARAMETERS

- Prior to repairs, the area surrounding the defect shall be abraded utilizing 80 grit carborundum cloth and/or a coarse file if the removal of small silver is necessary. All loose particles must be removed by proper methods.
- The surface shall be heated with a small torch until the stick melts when touched to the surface. Avoid charring the surface. The stick shall then be rubbed over the heated surface, building up a smooth puddle of patching compound over the abraded area while heat from the torch continues to be applied. 15 mils minimum thickness is recommended.

### APPLICATION GUIDELINES



### WARNING!

Never drip the “E-Z Stick” like a candle. This will result in weakened adhesion.

Performance depends on film thickness. Consult Nap-Gard® Specialist for specific recommendations.

\*Transportation: The material is stable during transportation for duration of up to 45 days at temperatures below 35°C (95°F). If it exceeds the recommended time or temperature during transportation or storage, the product should be re-certified.

Always consult product Safety Data Sheet (SDS) prior to handling.

**WARRANTY POLICY:** Axalta Powder Coating Systems USA, Inc. (“Seller”) certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in Seller’s current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller’s control; Seller assumes no liability for coating failure other than to supply replacement material for coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assumes all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer’s use of the product. **SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.**