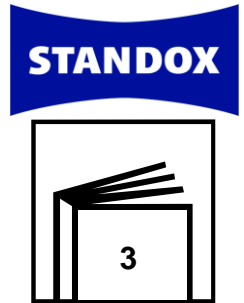



# Standex<sup>®</sup> Charts & Systems

## Wet-on-Wet Painting System



Working Process: Wet-on-Wet Painting System	
<b>Substrates:</b>	
<ul style="list-style-type: none"> <li>✓ Bare metal-aluminum-galvanized metal, sanded</li> <li>✓ Through-hardened, sanded paintwork</li> <li>✓ Solvent resistant OEM primers used on replacement parts</li> </ul>	
	For substrate preparation information, please see <b>Standex</b> Painting System S1.
<b>Polyester Stopper:</b>	<b>Standex</b> PE Spray Filler (TDS 231)
For Galvanized substrates see Substrate Guide.	
<b>Primer:</b>	<b>Standex</b> Etching Adhesion Primer (TDS 312), <b>Standex</b> VOC Etching Adhesion Primer (TDS 313), <b>Standex</b> 1K Primer Filler or <b>Standex</b> 1K Primer Filler – Aerosol (TDS 413)
<b>Sealer:</b>	<b>Standex</b> 2K Sealers/Adhesion Promoters
<b>Topcoat:</b>	<b>Standocryl</b> <sup>®</sup> 2K Paints* or <b>Standex</b> Basecoat or <b>Standoblue</b> <sup>®</sup> Basecoat with <b>Standocryl</b> 2K Clears

### Important Technical Remarks:

- Unsanded replacement parts primed with solvent-resistant E-coat primer can be directly coated with **Standex** Sealers or 2K undercoats after **thoroughly** cleaning with **Standex** Silicone Remover Antistatic/**Standohyd**<sup>®</sup> VOC Cleaner 25/**Standohyd** Cleaner and a scuff pad.
- **OEM E-coat must be sealed or primed to meet Warranty Program requirements.**
- Facilities enrolled in the Warranty Program are required to first use a **Standex** Etch Primer on all bare metal.

### Important Legislative Remarks:

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.