IMRON®

Degrease Surface

Step 1 | Select Appropriate Silicone Remover

• Select appropriate Axalta silicone remover for the VOC area, solvent clean where compliant

Step 2 | Apply

 Apply cleaner from a pump spray bottle to the Sontara towel E-4143 as a best practice

Step 3 | Wipe Areas

- Wipe areas with wet towel, using the first towel to scrub the surface
- Work small areas at a time to ensure the silicone remover doesn't dry prior to wiping
- Pay special attention to edges and crevices
- NOTE: Panel cleaning pre- and post-sanding is required

Step 4 | Use a Second Towel

• Use a second new, clean towel to completely dry the panels

Step 5 | Replace

 Replace towels when they get soiled to avoid spreading contamination on the vehicle

Step 6 | Repeat

• Repeat cleaning with both water and solvent cleaners is best practice, if appropriate for VOC area Heavily soiled areas may need to be cleaned more times

Step 7 | **5S** (Sort, Straighten, Shine, Standardize, and Sustain)

 Clean and return all items back to their proper place, disposing of towels according to local codes