



**IMRON®**

# Raw Plastic Process

## Step 1 | Scrub

- Confirm raw plastic with sanding
- Scrub part with a gray scuff pad and Axalta Plastic Cleaning Paste 265 as per TDS
- Do not allow Axalta Plastic Cleaning Paste 265 to dry, rinse thoroughly with warm water

## Step 2 | Scrub Again

- Scrub part with a gray scuff pad and Axalta Plastic Cleaning Paste 265 as per TDS
- Do not allow Axalta Plastic Cleaning Paste 265 to dry
- Rinse thoroughly with warm water, repeat if water beads up

## Step 3 | Clean

- Thoroughly clean surface as per Surface Cleaning SOP

## Step 4 | Adhesion Promoter

- Apply 1 light coat of Axalta 300 or 305 Adhesion Promoter to raw plastic areas only

## Step 5 | Primer or Primer-Sealer

- Apply primer or primer-sealer as per SOP
- Dry as per surfacer TDS
- NOTE: Do not apply topcoat directly to adhesion promoter

## Step 6 | Color

- Apply topcoat or basecoat color as per the TDS and SOP

## Step 7 | Clearcoat

- Apply clearcoat as per the clearcoat TDS and SOP

## Step 8 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean spray guns
- Dispose of waste according to local environmental regulations
- Return all items to their proper place