



IMRON®

Primer-Filler Sanding Process

Step 1 | PPE

- Wear appropriate PPE for the task and area

Step 2 | Guide Coat

- Apply guide coat on the primed area

Step 3 | Sand

- Use a hand block with P320 sandpaper for initial sanding.
- Be careful to avoid cut-throughs Sand until all scratches and imperfections are removed
- Be careful to stay within the primed area

Step 4 | Guide Coat

- Clean and blow off the area
- Apply guide coat once again to the primed area and surrounding area

Step 5 | Hand Sand

- Use P400 and or Scuff Pad or finer by hand to abrade any areas inaccessible by DA sander

Step 6 | Dual Action (DA) Sand

- Use a DA sander with an interface pad and P400 sandpaper
- Other sandpaper grit may be acceptable if primer-sealer is applied per topcoat TDS
- Sand until all P320 sand scratches are removed. Be careful to avoid cut-throughs

Step 7 | Prime Again (if necessary)

- Priming a second time is acceptable but not best practice. It is inefficient and counterproductive
- Repeat steps 2 through 7

Step 8 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean and return all items back to their proper place