



IMRON®

Primer-Sealer Process

Step 1 | Quality Control

- Final inspect the surface to ensure the repair is ready for sealer
- Wear the appropriate PPE for the task and area

Step 2 | Mix

- Mix primer-sealer on the ColorNet® scale after determining the amount needed to avoid waste
- Use appropriate components based on temperature, humidity, air movement, and size of repair
- Verify the recommended undercoat

Step 3 | Spray Gun

- Select a quality spray gun with appropriate fluid nozzle
- Adjust the air pressure at the wall, and make micro adjustments at the gun
- Check spray pattern on paper to ensure it is functioning properly

Step 4 | Clean

- Thoroughly clean surface as per Surface Cleaning SOP
- Properly blow and tack off panels to be sealed

Step 5 | Bare Metal

- Treat any bare metal areas with Pretreatment

Step 6 | Apply

- Apply primer-sealer according to the TDS recommendations
- Pay special attention to spray gun air pressure and angle of spray
- Spray toward the repair and do not arch the spray gun

Step 7 | Flash

- Allow proper flash before topcoating

Step 8 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean spray gun
- Dispose of waste according to local environmental regulations
- Return all items to their proper place