

DUXONE[®]

LOW VOC PRODUCT SYSTEM

HOW VALUE SHOULD LOOK



AN AXALTA COATING SYSTEMS BRAND

DUXONE® LOW VOC

Duxone is a Low VOC paint system from Axalta Coating Systems that makes delivering long-lasting, collision-quality colors easy and affordable. With Duxone paints, you can exceed your customers' expectations without exceeding your budget.





COLLISION-QUALITY COLOR MATCH

Duxone products are fast and easy to apply for a long-lasting, collision-quality finish. Achieving an accurate color match to thousands of vehicles with our basecoat color system has never been easier.

COMPACT SYSTEM

With a compact system of primers, sealers, basecoats and clearcoats, the Duxone Low VOC product line is sure to have a paint solution for all your collision repair needs.

USER-FRIENDLY APPLICATION

Duxone products are straightforward to use with simple mix ratios and can be used in a wide range of applications.

UNDERCOATS



DTM PRIMER

This direct-to-metal grey primer provides excellent corrosion protection and optimum adhesion on OEM substrate and bare metals. Meets 2.1 lbs/gal VOC requirements.

VOC: 2.1 lbs/gal

| UNDERCOAT | HARDENER |
|--------------------------------|--|
| DX252 Low VOC DTM Primer– Grey | DX954 Low VOC Activator–Normal DX955 Low VOC Activator–Slow |



PRIMER FILLER

A 1.9 lbs/gal VOC compliant high-build, 2K grey primer filler for automotive refinishing and new bodywork. Designed to provide an excellent substrate for all refinishing with excellent gloss holdout.

VOC: 1.9 lbs/gal

| UNDERCOAT | HARDENER | REDUCER |
|-----------------------------|--|-----------------------|
| DX267 Low VOC Primer Filler | DX954 Low VOC Activator–Normal DX955 Low VOC Activator–Slow | DX500 Low VOC Thinner |



PRIMER SEALER

A 2.1 lbs/gal VOC, grey urethane sealer that applies smoothly and maintains superior color and gloss retention designed to increase inter-coat adhesion.

VOC: 2.1 lbs/gal

| UNDERCOAT | HARDENER |
|-----------------------------|--|
| DX277 Low VOC Primer Sealer | DX954 Low VOC Activator–Normal DX955 Low VOC Activator–Slow |

BASECOAT



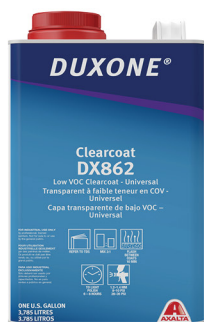
LOW VOC BASECOAT

A new 3.5 lbs/gal VOC basecoat system designed for overall paint jobs and repairs to existing OEM two- and three-stage systems.

VOC: 3.5 lbs/gal

| UNDERCOAT | REDUCER |
|-------------------------|--|
| Duxone Low VOC Basecoat | DX165 Duxone Low VOC Reducer DX175 Duxone Low VOC Reducer DX185 Duxone Low VOC Reducer DX195 Duxone Low VOC Reducer |

CLEARCOATS

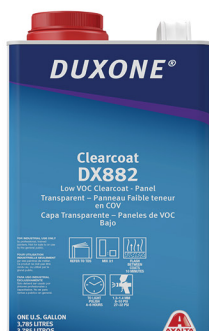


CLEARCOAT – UNIVERSAL

This 2.1 lbs/gal VOC high-build clearcoat is designed to provide excellent gloss and flow characteristics, designed for complete resprays and panel repairs.

VOC: 2.1 lbs/gal

| CLEARCOAT | ACTIVATOR |
|-------------------------------------|--|
| DX862 Low VOC Clearcoat – Universal | DX954 Low VOC Activator–Normal DX955 Low VOC Activator–Slow |



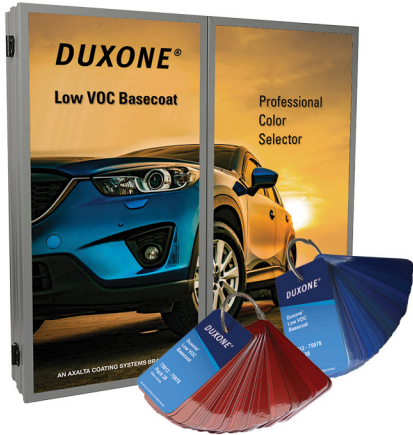
CLEARCOAT – PANEL

This 2.1 lbs/gal VOC high-build, medium-solids clearcoat formulated for use with Duxone Low VOC basecoat system.

VOC: 2.1 lbs/gal

| CLEARCOAT | ACTIVATOR |
|---------------------------------|--|
| DX882 Low VOC Clearcoat – Panel | DX954 Low VOC Activator–Normal DX955 Low VOC Activator–Slow |

DUXONE LOW VOC COLOR TOOLS



PROFESSIONAL COLOR SELECTOR

Sprayed fan decks chromatically organized make it quick and easy to find color within color families.

Part number: M-6690



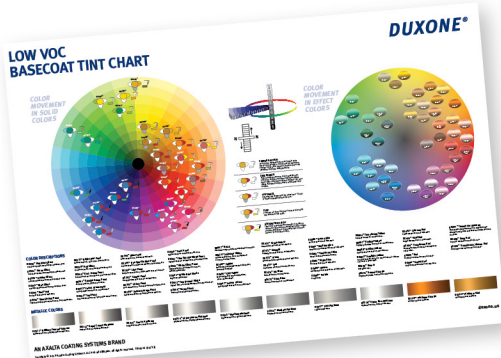
COLOR CHOICE® SOFTWARE

Color Choice provides an extensive library of 50,000+ color formulas with monthly updates for new and updated colors.



ACQUIRE® COLOR COMPACT SPECTROPHOTOMETER

When paired with Color Choice, the Acquire Color Compact Spectrophotometer reads color and helps find the most accurate color formula.



COLOR MOVEMENT CHART

Color movement charts provide visual tips on how to use toners to move color in the right direction, if necessary.

Part number: E-R6014

ADDITIONAL COLOR TOOLS



VINDICATOR*

VINdicator is Axalta's exclusive color retrieval tool designed to help customers easily and efficiently select the right color formula using the Vehicle Identification Number (VIN). When used exclusively with ColorNet, VINdicator offers a simple alternative to other formula-retrieval options to assist customers in choosing the right formula when multiple variants exist for a given color.

*VINdicator is only offered when used exclusively with ColorNet.

MARKETING AND SUPPORT MATERIALS

LOW VOC PRODUCT SYSTEM

| UNDER COATS | COMPONENTS | MIX RATIO | SPRAY PRESSURE | APPLICATION | PLATE TIME | DRY TIME |
|--|---|-------------------|-----------------|---------------------|--|---|
| DPM PRIMER 2.1 VOC | DU211 Low VOC DPM Primer-Grey Low VOC Activators (DU214 Normal, DU215 Slow) | 4 Parts 1 Part | HVLP: 7-9 PSI | 1-3 Wet Coats | 1-20 Minutes Between Coats | Air Dry 1 Hour @27°F/14°C Bake 15 Minutes @140°F/60°C |
| | DU212 Low VOC Primer-Filler Low VOC Activators (DU214 Normal, DU215 Slow) | 5 Parts 1 Part | HVLP: 4-8 PSI | 1-3 Single Coats | 1-10 Minutes Between Coats | Air Dry 1 Hour @27°F/14°C |
| PRIMER FILLER 1.9 VOC | DU212 Low VOC Primer-Filler Low VOC Activators (DU214 Normal, DU215 Slow) | 1 Part | | | | |
| PRIMER SEALER 2.1 VOC | DU217 Low VOC Primer Sealer Low VOC Activators (DU214 Normal, DU215 Slow) | 3 Parts 1 Part | HVLP: 8-10 PSI | Medium Wet Coat | 20-30 Minutes Air Dry @27°F/14°C To Speed Dry-Up Minimize Pinholing To Topcoat 20-30 Min | |
| BASE COAT | | | | | | |
| DU213 Low VOC Basecoat 3.1 VOC | DU213 Low VOC Basecoat Duxone Low VOC Reducers (DU216, DU217, DU218) | 1 Part 1 Part | HVLP: 20-24 PSI | 1-3 Single Coats | 1-8 Minutes Between Coats | Air Dry @27°F/14°C Dust Free 10 Minutes To Clearcoat 10 Min |
| CLEAR COATS | | | | | | |
| DU214 Low VOC Clearcoat-Universal 2.1 VOC | DU214 Low VOC Clearcoat-Universal Low VOC Activators (DU214 Normal, DU215 Slow) | 2 Parts 1 Part | HVLP: 8-10 PSI | 2 Wet Coats | 10 Minutes Between Coats | Air Dry @27°F/14°C Dust Free 10 Min To Finish 10 Min Bake 30 Min |
| DU215 Low VOC Clearcoat-Panel 2.1 VOC | DU215 Low VOC Clearcoat-Panel Low VOC Activators (DU214 Normal, DU215 Slow) | 3 Parts 1 Part | HVLP: 8-10 PSI | 2 Wet Coats | 10 Minutes Between Coats | Air Dry @27°F/14°C Dust Free 10 Min To Finish 10 Min Bake 30 Min |

- E-R6009 Product Brochure
- E-R6010 Counter Mat
- E-R6011 Product Wall Chart
- E-R6012 Pocket Guide
- E-R6013 Warranty Agreement
- M-6985 Equipment ID Kit

Product technical data sheets and Safety Data Sheets (SDS) can be viewed and downloaded from duxone.us.

DUXONE® DUXONE® EQUIPMENT ID KIT (PART# M-6985)

This Equipment ID Kit contains:
(2) - 2" x 9" Duxone logo decals
(2) - Colored set of 4 tags de tamaño de 2" x 9"



CUSTOMER CONFIDENCE

DUXONE® OWNERS WARRANTY AGREEMENT

DUXONE® PAINT WARRANTY

REFINISHER'S FILE COPY DUXONE® PAINT WARRANTY

PAINT WARRANTY

We stand behind our products with a Paint Warranty ensuring our customers' trust and confidence in our products.

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duxone.us

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