

Updated: June 2024

Effective: January 2019

Surface Preparation VOC Limit: 0.21 lbs./gal. (25 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
VS1100	Surface Cleaning Solvent		Ready to Use	-	-	0 lbs./gal.

Pretreatments VOC limit: 6.5 lbs./gal. (780 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
VS3000	Axalta Etch Primer		2:1	VS3001	-	5.4 lbs./gal.

Adhesion Promoter VOC Limit: 4.5 lbs./gal. (540 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
VS2000	Axalta Plastic Adhesion Promoter		Ready to Spray	-	-	4.5 lb.s/gal.

Primer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX252	Low VOC DTM Primer		4:1	DX954 / DX955	-	2.1 lbs./gal.
DX267	Low VOC Primer Filler		5:1:1	DX954 / DX955	DX500	2.1 lbs./gal.
VS3200	DTM Epoxy Primer		2:1	VS3201	-	2.1 lbs./gal.

Primer Sealer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX277	Low VOC Primer Sealer		5:1	DX954 / DX955	-	2.1 lbs./gal.

Color Coating VOC Limit: 3.5 lbs./gal. (420 g/L)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX	Duxone® Low VOC Basecoat		1:1	N/A	DX165, DX175, DX185, or DX195	3.5 lbs./gal.
VS6001	Axalta 2K Transparent Color	See TDS	3:1: +10%	VS6002	DX500	3.5 lbs./gal.

Clearcoat VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX860	Low VOC Universal Clearcoat		2:1	DX954 / DX955	-	2.1 lbs./gal.
DX882	Low VOC Panel Clearcoat		3:1	DX954 / DX955	-	2.1 lbs./gal.

Compliant Aerosol Coatings

*Compliant in AZ, DE, IL, IN, KY, MD, RI, TN, TX, UT, WI, WA-DC

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS3100	Axalta Etch Primer Aerosol	Not compliant in California	Ready to Spray	-	-	3.4 lbs./gal.

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Additional additives/components may be used, please consult TDS for usage and recommendations.

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.