

Revised: June 2024

Effective: January 2019

Surface Preparation VOC Limit: 0.21 lbs./gal. (25 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS1100	Axalta Surface Cleaning Solvent		Ready to Use			0 lbs./gal.

Pretreatments VOC limit: 6.5 lbs./gal. (780 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS3000	Axalta Etch Primer		2:1	VS3001	-	5.4 lbs./gal.

Adhesion Promoter VOC Limit: 4.5 lbs./gal. (540 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS2000	Axalta Plastic Adhesion Promoter		Ready to Spray	-	-	4.5 lb.s/gal.

Primer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
431-12	2.1 VOC DTM Primer		4:1	435-14, 435-15	-	2.1 lbs./gal.
431-31	2.1 VOC Primer Surfacer		5:1:1	435-14, 435-15	437-00	2.1 lbs./gal.
VS3200	Axalta DTM Epoxy Primer		2:1	VS3201	-	2.1 lbs./gal.

Primer Sealer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
431-71	2.1 VOC Urethane Sealer		5:1	435-14, 435-15	-	2.1 lbs./gal.

Color Coating VOC Limit: 3.5 lbs./gal. (420 g/L) Please consult Technical Data Sheet for compliant clearcoat recommendation along with any additional additives that may be used.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
NXL	NasonXL Low VOC Basecoat		1:1	-	437-65, 437-75, 437-85, 437-95	3.5 lbs./gal.
VS6001	Axalta 2K Transparent Color	See TDS	3:1: +10%	VS6002	437-00	3.5 lbs./gal.

Clear Coating VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
438-11	2.1 VOC Panel Clearcoat		3:1	435-14, 435-15	-	2.1 lbs./gal.
438-31	2.1 VOC Overall Clear		2:1	435-14, 435-15	-	2.1 lbs./gal.

Compliant Aerosol Coatings

*Compliant in AZ, DE, IL, IN, KY, MD, RI, TN, TX, UT, WI, WA-DC

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS3100	Axalta Etch Primer Aerosol	Not compliant in California	Ready to Spray	-	-	3.4 lbs./gal.

Additional additives/components may be used, please consult TDS for usage and recommendations.

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.