





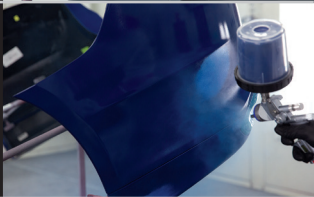



CROMAX® XP RAW PLASTIC REFINISH PROCESS



1		<p>Retrieve Color & Check Booth's Climate Conditions</p> <p>Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed</p>
2		<p>Clean</p> <p>Scrub part with gray scuff pad and Axalta Plastic Cleaning Paste 265, making sure the cleaning paste does not dry on the surface</p>
3		<p>Rinse</p> <p>Rinse thoroughly</p>
4		<p>Clean</p> <p>Scrub again with Axalta Plastic Cleaning Paste 265 Rinse thoroughly, making sure the cleaning paste does not dry on the surface Clean with Axalta Silicone Remover 210 or 220 Low VOC</p>
5		<p>Apply Adhesion Promoter</p> <p>Apply a tack coat followed by light closed coat of Axalta Plastic Polyolefin Adhesion Promoter 300 or 305 Do not spray to hiding Allow 15 minutes flash prior to sealer</p>
6		<p>Apply Sealer</p> <p>Apply 1 coat of flexed 444X0S Sealer Allow 20 minutes flash If air drying for more than 2 hours, sanding is required</p>
7		<p>Apply Color</p> <p>Apply and blend XP basecoat per 2-stage or 3-stage SOP Activation option: For optimum performance, add 1 oz. of clearcoat activator per RTS quart of Cromax XP basecoat</p>
8		<p>Apply Clearcoat</p> <p>For most repairs: • Apply 2 coats of flexed clearcoat: ChromaPremier® Pro 74700S™/74500S™/72500S™ per TDS</p>

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