

# Low VOC Chart

For the State of Delaware

For Mobile Equipment Repair and Refinishing Rule 1124 Section 11.0

Effective: January 1, 2012

Revised: March 2019



## Compliant Aerosol Coating Products | Rule 1124 Section 11 Exemption

CODE	DESCRIPTION	CODE	DESCRIPTION
402-01™	Gloss Trim Black	421-25™	Red Oxide Primer
402-02™	Flat Trim Black	421-26™	Beige Primer
402-03™	Semi Gloss Trim Black	441-37™	Nason® Fill-In Can
402-11™	Gloss White	491-40™	Self-Etch Primer
403-00™	Clearcoat	492-51™	Undercoating
421-24™	Gray Primer		

## Cleaning Solvents | 25 g/L (.21 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
107™	Gun & Equipment Cleaner	-	-	-	25 g/L
130™	Cleaner	-	-	-	0 g/L
139™	Bug & Tar Remover	± Note in footer	-	-	347 g/L
225™	Bug & Tar Remover	± Note in footer	-	-	347 g/L
220™	Silicone Remover Low VOC	± Note in footer	-	-	25 g/L
265™	Plastic Cleaning Paste	± Note in footer	-	-	25 g/L
715™	Sanding Paste	± Note in footer	-	-	n/a

## Pretreatment VOC Limit | 660 g/L (5.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
491-55™	Chrome-Free Etch Primer	2:1	-	441-55™	660 g/L

## Adhesion Promoter VOC Limit | 540 g/L (4.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
491-50™	Adhesion Promoter	-	-	-	540 g/L

## Primer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Primer (⚡ - Note in footer)	4:1	483-03™	-	250 g/L
421-30™	Primer Surfacer	1:1	-	441-60™	250 g/L

## Primer Sealer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Sealer (⚡ - Note in footer)	3:1:2	483-03™	401-X5	250 g/L
491-1X	Primer Sealer	2:1	483-01™ / 483-02™	-	250 g/L

## Single Stage Topcoat VOC Limit | 340 g/L (2.8 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
IS	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L
412-01™	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L
412-50™	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L

## Color Coating VOC Limit | 420 g/L (3.5 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
IR	Ful-Base® Basecoat	1:1	‡ See Footer	441-6X	420 g/L

## Clear Coating VOC Limit | 250 g/L (2.1 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
462-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	3:1	483-86™	-	250 g/L
476-00™	Clearcoat	2:1	483-64™ / 483-65™	-	250 g/L

## Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	CODE	DESCRIPTION
401-22™	Low VOC Gloss Enhancer	441-83™	Low VOC Flow Additive
495-02™	Topcoat Additive		

± VOC content no greater than 350 g/L; may be used at a volume equal to 2.5% of preceding years annual coating usage; max 40 gals per year.

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

⚡ - Refers only to products 421-10™, 421-11™ & 421-12™  
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X = 0, 1, 2, 6, 8

\*Less Water, Less Expense

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