

Low VOC Chart

For San Diego County APCD, Rule 67.20.1
For Motor Vehicle and Mobile Equipment Coating Operations



Effective: June 30 2011

Revised: February 2020

Compliant Aerosol Coating Products | Rule 67.20.1 Exemption

CODE	DESCRIPTION	CODE	DESCRIPTION
402-01™	Gloss Trim Black	421-24™	Gray Primer
402-02™	Flat Trim Black	421-25™	Red Oxide Primer
402-03™	Semi Gloss Trim Black	421-26™	Beige Primer
403-00™	Clearcoat	492-51™	Undercoating

Cleaning Solvents | 25 g/L (.21 lb./gal)

CODE	DESCRIPTION	REMARKS	APPLIED VOC	COMMENTS
105™	Cleaner	‡ See Footer	650 g/L	
106™	Cleaner	‡ See Footer	528 g/L	
107™	Gun & Equipment Cleaner		25 g/L	
108™	Low HAP Cleaner	‡ See Footer	472 g/L	
130™	Cleaner		0 g/L	
139™	Bug & Tar Remover	‡ See Footer	347 g/L	
200™	Silicone Remover Slow	‡ See Footer	778 g/L	
210™	Silicone Remover Water	‡ See Footer	167 g/L	
220™	Silicone Remover Low VOC	‡ See Footer	25 g/L	
225™	Bug & Tar Remover	‡ See Footer	347 g/L	
275™	Plastic Cleaning Solvent	‡ See Footer	862 g/L	
441-05™	Wax & Grease Remover	‡ See Footer	778 g/L	
441-75™	Cleaner	‡ See Footer	779 g/L	

Pretreatment Coating VOC Limit | 660 g/L (5.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
491-55™	Chrome-Free Etch Primer	2:1	-	441-55™	660 g/L	

Adhesion Promoter VOC Limit | 540 g/L (4.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
491-50™	Adhesion Promoter	-	-	-	540 g/L	

Primer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
421-1X	Primer (⚡ - Note in footer)	4:1	483-03™	-	250 g/L	
421-30™	Primer Surfacer	1:1	-	441-60™	250 g/L	

Primer Sealer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
421-1X	Sealer (⚡ - Note in footer)	3:1:2	483-03™	401-X5	250 g/L	
491-1X	Primer Sealer	2:1	483-01™ / 483-02™	-	250 g/L	The correct VOC values for 491-10™ are 168 (LE) and 96 (AP) and these values should be used in place of the values reported on the label.

Single Stage Coating VOC Limit | 340 g/L (2.8 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
IS	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L	
412-01™	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L	
412-50™	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L	

Color Coating VOC Limit | 420 g/L (3.5 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
IR	Ful-Base® Basecoat	1:1	‡ See Footer	441-6X	420 g/L	

Clear Coating VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	COMMENTS
462-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L	
468-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L	
468-00™	Clearcoat	3:1	483-86™	-	250 g/L	
476-00™	Clearcoat	2:1	483-64™ / 483-65™	-	250 g/L	

Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	CODE	DESCRIPTION
401-22™	Low VOC Gloss Enhancer	441-83™	Low VOC Flow Additive
495-02™	Topcoat Additive		

⚡ - Refers only to products 421-10™, 421-11™ & 421-12™

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

maximum VOC content of 780 g/L. For bug, tar, grease, and wax only.

‡ Must be applied with a non-aerosol, hand-held spray bottle, volume cannot exceed 20 gallons per calendar year;

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X = 0, 1, 2, 6, 8

*Less Water, Less Exempt

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