

# Low VOC Chart

For Ventura County APCD - Rules 74.18 and 74.6  
Motor Vehicle and Mobile Equipment Coating Operations



Effective: January 1, 2009

Revised: Jan 2020

## Compliant Aerosol Coating Products | Rule 74.18 and 74.6 Exemption

| CODE    | DESCRIPTION           | CODE    | DESCRIPTION      |
|---------|-----------------------|---------|------------------|
| 402-01™ | Gloss Trim Black      | 421-24™ | Gray Primer      |
| 402-02™ | Flat Trim Black       | 421-25™ | Red Oxide Primer |
| 402-03™ | Semi Gloss Trim Black | 421-26™ | Beige Primer     |
| 403-00™ | Clearcoat             | 492-51™ | Undercoating     |

## Cleaning Solvents VOC Limit | 25 g/L (.21 lb./gal) - Special Cleaning Solvent VOC Limit | 780 g/L (6.5 lb./gal) - see footer

| CODE    | DESCRIPTION                | REMARKS      | APPLIED VOC |
|---------|----------------------------|--------------|-------------|
| 105™    | Gun & Equipment Cleaner    | ¶ See Footer | 650 g/L     |
| 106™    | Cleaner                    | ¶ See Footer | 528 g/L     |
| 107™    | Gun & Equipment Cleaner    |              | 25 g/L      |
| 108™    | Low HAP Cleaner            | ¶ See Footer | 472 g/L     |
| 130™    | Cleaner                    |              | 0 g/L       |
| 139™    | Bug & Tar Remover          | ¶ See Footer | 347 g/L     |
| 200™    | Silicone Remover Slow      | ¶ See Footer | 778 g/L     |
| 205A™   | Silicone Remover (Aerosol) | ¶ See Footer | 760 g/L     |
| 210™    | Silicone Remover Water     | ¶ See Footer | 167 g/L     |
| 220™    | Silicone Remover Low VOC   | ¶ See Footer | 25 g/L      |
| 225™    | Bug & Tar Remover          | ¶ See Footer | 347 g/L     |
| 275™    | Plastic Cleaning Solvent   | ¶ See Footer | 862 g/L     |
| 441-05™ | Wax & Grease Remover       | ¶ See Footer | 778 g/L     |
| 441-75™ | Cleaner                    | ¶ See Footer | 779 g/L     |
| 481-75™ | Cleaner                    | ¶ See Footer | 785 g/L     |

## Pretreatment Coating VOC Limit | 660 g/L (5.5 lb./gal)

| CODE    | DESCRIPTION             | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-------------------------|-----------|----------|---------|-----------------------|
| 491-55™ | Chrome-Free Etch Primer | 2:1       | -        | 441-55™ | 660 g/L               |

## Adhesion Promoter VOC Limit | 540 g/L (4.5 lb./gal)

| CODE    | DESCRIPTION       | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-------------------|-----------|----------|---------|-----------------------|
| 491-50™ | Adhesion Promoter | -         | -        | -       | 540 g/L               |

## Primer VOC Limit | 250 g/L (2.1 lb./gal)

| CODE    | DESCRIPTION                 | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-----------------------------|-----------|----------|---------|-----------------------|
| 421-1X  | Primer (⌘ - Note in footer) | 4:1       | 483-03™  | -       | 250 g/L               |
| 421-30™ | Primer Surfacer             | 1:1       | -        | 441-60™ | 250 g/L               |

## Primer Sealer VOC Limit | 250 g/L (2.1 lb./gal)

| CODE   | DESCRIPTION                 | MIX RATIO | HARDENER          | REDUCER | MAX APPLIED VOC (LE)* |
|--------|-----------------------------|-----------|-------------------|---------|-----------------------|
| 421-1X | Sealer (⌘ - Note in footer) | 3:1:2     | 483-03™           | 401-X5  | 250 g/L               |
| 491-1X | Primer Sealer               | 2:1       | 483-01™ / 483-02™ | -       | 250 g/L               |

## Single Stage Coating VOC Limit | 340 g/L (2.8 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

| CODE    | DESCRIPTION                     | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|---------------------------------|-----------|----------|---------|-----------------------|
| IS      | Ful-Thane® Single Stage Topcoat | 4:1:2     | 483-56™  | 441-6X  | 340 g/L               |
| 412-01™ | Ful-Thane® Single Stage Topcoat | 4:1:2     | 483-56™  | 441-6X  | 340 g/L               |
| 412-50™ | Ful-Thane® Single Stage Topcoat | 4:1:2     | 483-56™  | 441-6X  | 340 g/L               |

## Color Coating VOC Limit | 420 g/L (3.5 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

| CODE | DESCRIPTION        | MIX RATIO | HARDENER     | REDUCER | MAX APPLIED VOC (LE)* |
|------|--------------------|-----------|--------------|---------|-----------------------|
| IR   | Ful-Base® Basecoat | 1:1       | ‡ See Footer | 441-6X  | 420 g/L               |

## Clear Coating VOC Limit | 250 g/L (2.1 lb./gal)

| CODE    | DESCRIPTION | MIX RATIO | HARDENER          | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-------------|-----------|-------------------|---------|-----------------------|
| 462-00™ | Clearcoat   | 4:1       | 483-84™ / 483-85™ | -       | 250 g/L               |
| 468-00™ | Clearcoat   | 4:1       | 483-84™ / 483-85™ | -       | 250 g/L               |
| 468-00™ | Clearcoat   | 3:1       | 483-86™           | -       | 250 g/L               |
| 476-00™ | Clearcoat   | 2:1       | 483-64™ / 483-65™ | -       | 250 g/L               |

## Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

| CODE    | DESCRIPTION            | CODE    | DESCRIPTION           |
|---------|------------------------|---------|-----------------------|
| 401-22™ | Low VOC Gloss Enhancer | 441-83™ | Low VOC Flow Additive |
| 495-02™ | Topcoat Additive       |         |                       |

⌘ - Refers only to products 421-10™, 421-11™ & 421-12™

¶ - Maximum 130 pounds emissions per calendar year; prior written approval of APCO required.

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

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