



Nason®XL 431-71 2.1 VOC Urethane Sealer




COMPONENTS
431-71 Urethane Sealer
435-14 or 435-15 Low VOC Activator



APPLICATION
1 medium wet coat




MIX RATIO
5 : 1



DRY TIME
To topcoat – 20-30 Minutes
To nib sand – 20-30 Minutes



VISCOSITY
Zahn #2
17-19 seconds



VOC
246 grams / liter
2.1 lbs / gallon



GENERAL

DESCRIPTION

NasonXL 431-71 2.1 VOC Urethane Sealer is a non-sanding urethane sealer that applies smoothly and maintains superior color and gloss retention for high quality finishes. 431-71 2.1 VOC Urethane Sealer is designed to increase inter-coat adhesion while providing a uniform ground coat over repairs.

COMPATIBLE SUBSTRATES

Thoroughly sanded OEM finishes adjoining metal. Thoroughly sanded and cured paint adjoining metal. Properly cleaned and prepared steel, aluminum and galvanized steel following an etch primer. Properly prepared semi-rigid plastic and fiberglass.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Mix 5 parts NasonXL 431-71 2.1 VOC Urethane Sealer to 1 part NasonXL 435-1X Low VOC Activator. Spray viscosity of 17-19 secs with Zahn #2 @ 77°F (25°C).

Component	Volume
NasonXL 431-71 2.1 VOC Urethane Sealer	5
NasonXL Low VOC Activators 435-14 Standard or 435-15 Slow	1

Package Sizes

- 1 gallon (3.785 liters)
- 1 quart (0.95 liters)

COLOR

- 431-71 Grey

INITIAL APPLICATION VISCOSITY

Zahn #2 17-19 seconds

POT LIFE

60 Minutes @77°F (25°C)



APPLICATION

APPLICATION EQUIPMENT

HVLP Gravity	1.3 - 1.4 mm	8 – 10 PSI	at the cap
High Efficiency	1.3 - 1.4 mm	25 -35 PSI	at the gauge

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures

SURFACE PREPARATION

Remove dust or oxidation prior to applying primer by media blasting, grinding or sanding. Be certain all surfaces are free of waxes, oils, grease or other contaminants.

NOTE: Do not use over lacquer primer, laquer finishes or uncured substrates.

APPLICATION

Apply 1 single medium wet coat. Allow 20-30 minutes flash prior to topcoating with basecoat.



DRY TIMES

AIR DRY

77°F (25°C)

To Sand (Dry Nib)
To Topcoat

20-30 Minutes (longer in cooler temperature)
20-30 Minutes (longer in cooler temperature)



PHYSICAL PROPERTIES

Theoretical Coverage:at 1 mil	546 ft ² /RTS Gal (13.4 m ² /RTS L)
Recommended Dry Film Thickness:	0.8 to 1.2 mil in 1 coat
Flash Point:	See SDS

STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between -30°F (-34°C) and 120°F (48°C).

VOC REGULATED AREAS

All Values Ready To Spray

	Standard Reduction (5:1)
Max. VOC (LE)	246 g/L (2.1 lbs./gal)
Max. VOC (AP)	117 g/L (1.0 lbs./gal)
Avg. Gal. Wt.:	1377 g/L (11.49 lbs./gal)
Avg. Wt.% Volatiles:	55.6%
Avg. Wt.% Exempt Solvent:	47.1%
Avg. Wt.% Water:	0.0%
Avg. Vol.% Exempt Solvent:	52.6%
Avg. Vol.% Water:	0.0%

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:
1.855.6.AXALTA
NasonXL.us

