

Spies Hecker® VOC Compliance Chart



Colorado Regulation Number 25 5-CCR1001-29
 Applicable Counties: Adams, Arapahoe, Boulder, Denver, Douglas, Jefferson, Larimer, and Weld counties
 Effective Date: 05/01/2026

| Description | Compliant Rule(s) | | | | Applied VOC g/L | Remarks |
|--|---|------------------|--|------------------------------|-----------------------------|--|
| Surface Preparation VOC Limit = N/A | | | | | | |
| 107™ Axalta Low VOC Gun & Equipment Cleaner | | | | | 26 | |
| 130™ Axalta Cleaner | | | | | 0 | |
| 220™ Axalta Silicone Remover Low VOC | | | | | 20 | |
| 265™ Axalta Plastic Cleaning Paste | | | | | 13 | |
| Aerosol Cleaners VOC Limit = N/A | | | | | | |
| 205A™ Axalta Silicone Remover (Aerosol) | | | | | N/A | |
| Description | Mix Ratio | Hardener | Reducer/ Additive | Addtl Product | Max Applied VOC (LE) g/L | Remarks |
| Pre-treatment VOC Limit = 5.5 lbs/gal (660 g/L) | | | | | | |
| Primat® Primer 3255 (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A | |
| 425™ Axalta Etch Primer Low VOC | 2:1 | 426 | N/A | N/A | 660 | |
| 410A™ Axalta 1K Primer Surfacer Light Gray | Aerosol | N/A | N/A | N/A | N/A | |
| 400A™ Axalta 1K Primer Surfacer Dark Gray | Aerosol | N/A | N/A | N/A | N/A | |
| 495™ Axalta Metal Pre-treatment Wipes | Ready to Use | N/A | N/A | N/A | 660 | |
| Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L) | | | | | | |
| 305™ Axalta Plastic Polyolefin Adhesion Promoter Low VOC | Ready to Use | N/A | N/A | N/A | N/A | |
| 310A™ Axalta Plastic Polyolefin Adhesion Promoter Aerosol | Ready to Use | N/A | N/A | N/A | N/A | |
| Primer VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | |
| Pemahyd® 1K Productive Primer Surfacer 4100 | +5-10% | N/A | 6000 | N/A | 250 | |
| Pemacron® VHS Surfacer 5150 | 1.5:1+0-5% | 3192, 3194, 3196 | 3392, 3394 | N/A | 250 | |
| Pemasolid® 2.1 Surfacer 5157 | 5:1+10-20% | 3192, 3194, 3196 | 3392, 3392, 3394, 5409, 5410 | N/A | 250 | |
| Pemasolid® 2.1 Surfacer 5157 Elasticized | 4:1+10-20% | 3192, 3194, 3196 | 3392, 3392, 3394, 5409, 5410 | +15% 9050 | 250 | 9050 must be added before hardener. |
| Pemasolid® 1K UV Starlight Primer Surfacer 9002 | Ready to Use | N/A | N/A | N/A | 250 | Non-aerosol version |
| Pemacron® 1K UV Starlight Primer Surfacer 9002 (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A | |
| Primer-Sealers VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | |
| Pemasolid® EP Primer Surfacer 4502 | 2:1+0-10% | 4503 | 3394 | N/A | 250 | |
| 460A™ Axalta Epoxy 2K | Ready to Use | Included | | N/A | N/A | |
| Pemasolid® Spectro Sealer 5450 | 4:1+30% | 3192, 3194, 3196 | 5409, 5410 | N/A | 250 | |
| Pemasolid® Spectro Sealer 5450 Elasticized | 3:1+30% | 3192, 3194, 3196 | 5409, 5410 | +15-30% 9050 | 250 | 9050 must be added before hardener. |
| Pemahyd® 2K Sealer 5650 | 1:5% | 3080 | N/A | N/A | 250 | |
| Single Stage Coating VOC Limit = 2.8 lbs/gal (340 g/L) | | | | | | |
| Pemacron® Automotive Top Coat FP 1005 Warm Grav VV604N | 3:1+5% | 3192, 3194, 3196 | 3394, 5409, 5410 | +0-5% 8092, 8096 | 340 | |
| Color Coating VOC Limit = 3.5 lbs/gal (420 g/L) | | | | | | |
| Pemahyd® Hi-TEC 480 Base Coat | +10-30% | N/A | 6050, 6051, 6052, 6053 | N/A | 420 | |
| Pemahyd® Hi-TEC 480 Base Coat w/ Hardeners | +5-10% +10-30% | 3080 | 6050, 6051, 6052, 6053 | N/A | 420 | |
| Pemasolid® 2K Diamond Midcoat, MC 0001 | 2:1+10-15% | 3192, 3194, 3196 | 3392, 3394 | +15% 9050 | 420 | |
| Pemasolid® 2K Transparent Blue Midcoat, MC 0003 | 2:1+10-15% | 3192, 3194, 3196 | 3392, 3394 | +15% 9050 | 420 | |
| Pemacron® Transparent Midcoat 9100 | 1:1+3% | 3194, 3196 | 3394 | 9045, 9049, 9056, 9057, 9058 | 420 | |
| Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | |
| Pemasolid® Air Dry Clear Coat 8094 | 4:1+20% | 3192, 3194, 3196 | 3392, 3392, 3394 | N/A | 250 | |
| Pemasolid® Air Dry Clear Coat 8094 Elasticized | 4:1+20% | 3192, 3194, 3196 | 3392, 3392, 3394 | +10% 9050 | 250 | 9050 must be added before hardener. |
| Pemasolid® Low VOC Clear Coat 8096 | 2:1+15-20% | 3192, 3194, 3196 | 3392, 3392, 3394 | N/A | 250 | |
| Pemasolid® Low VOC Clear Coat 8096 Elasticized | 2:1+10-15% | 3192, 3194, 3196 | 3392, 3392, 3394 | +15% 9050 | 250 | 9050 must be added before hardener. |
| Pemasolid® Low VOC Clear Coat 8098 w/ 8092 Matte Clear Coat Additive | See TDS 8092 | 3192, 3194, 3196 | 3392, 3392, 3394 | N/A | 250 | |
| Pemasolid® Low VOC Clear Coat 8098 w/ 9055 | See TDS 8098 | 3192, 3194, 3196 | 3392, 3392, 3394 | N/A | 250 | |
| Pemasolid® Low VOC Clear Coat 8098 Elasticized | 2:1+10% | 3192, 3194, 3196 | 3392, 3392, 3394 | +15% 9050 | 250 | 9050 must be added before hardener. |
| Pemasolid® Low VOC Clear Coat 8098 | 2:1+5% | 3192, 3194, 3196 | 3392, 3392, 3394 | N/A | 250 | |
| Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L) | | | | | | |
| Pemacron® Speed Blender 1036 w/8098 | See 1036 TDS for compliant mixing recommendations | | | | 540 | |
| Pemacron® Speed Blender 1036 w/8098 | See 1036 TDS for compliant mixing recommendations | | | | 540 | |
| Description | Mix Ratio | Hardener | Reducer/ Additive | Addtl Product | Max Applied VOC (LE) g/L | Remarks |
| Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L) | | | | | | |
| Pemahyd® Hi-TEC Blend-in Additive 1050 or 1051 | +10% | N/A | 6050, 6052 | N/A | 540 | |
| Pemahyd® Hi-TEC Blend-in Additive 1050 | +5% | N/A | 1053 | N/A | 540 | |
| 790™ Axalta Blender (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A | |
| Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L) | | | | | | |
| 305™ Axalta Plastic Polyolefin Adhesion Promoter Low VOC | Ready to Use | N/A | N/A | N/A | N/A | |
| 310A™ Axalta Plastic Polyolefin Adhesion Promoter Aerosol | Ready to Use | N/A | N/A | N/A | N/A | |
| Any Other Coating Type VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | |
| Raderal® Spray Polyester 3508 | +5% | 9520 | +5% 7690 or +2.5% 9010 | N/A | 250 | |
| Other Products/ Additives | | | | | | |
| Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance. | | | | | | |
| Pemasolid® Clear Coat Color Additive 9056 | | | See 998.0 TDS for compliant mixing recommendations | | 420 | |
| Pemasolid® Clear Coat Color Additive 9057 | | | See 998.0 TDS for compliant mixing recommendations | | 420 | |
| Pemasolid® Additive Violet 9058 | | | See 998.0 TDS for compliant mixing recommendations | | 420 | |
| Pemasolid® Clear Coat Color Additive 9049 | | | See 998.0 TDS for compliant mixing recommendations | | 420 | |
| Pemasolid® Clear Coat Color Additive 9045 | | | See 998.0 TDS for compliant mixing recommendations | | 420 | |
| 715™ Axalta Sanding Paste | Ready to Use | N/A | N/A | N/A | - | |
| 766A™ Axalta 1K Trim Black Satin | Ready to Use | N/A | N/A | N/A | N/A | Aerosol |
| Axalta E-Coat Restore Aerosols | Ready to Use | N/A | N/A | N/A | N/A | See TDS for compliance and usage instructions. |
| Pemahyd® Sanding Paste 1120 | Ready to Use | N/A | N/A | N/A | - | |

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.SpiesHeckerUSA.com.
 Copyright © 2026 Axalta Coating Systems. Spies Hecker® and all products designated with TM or ® are trademarks or registered trademarks of Axalta Coatings Systems for its brands of refinishing systems. All rights reserved.