

<p><b>1</b></p>		<p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b>                  Follow color retrieval SOP process                  Prepare spray out panel to verify color match                  Check booth's relative humidity (RH), adjusting booth temperature, if needed</p>
<p><b>2</b></p>		<p><b>Clean &amp; Inspect</b>                  Clean with Axalta Silicone Remover 200 and/or 220 Low VOC                  Final clean with Axalta Silicone Remover 200, 210, or 220 Low VOC                  Inspect e-coat surface for dents or defects</p>
<p><b>3</b></p>		<p><b>Prepare Parts</b>                  Remove any blemishes with P600 by hand or DA                  Reclean thoroughly with silicone remover and scuff pad                  SMC, fiberglass and plastic parts require sanding prior to sealer application</p>
<p><b>4</b></p>		<p><b>Apply Etch Primer &amp; Sealer</b>                  Sealer is required on all new parts                  Apply 1.5-2 coats of 410A 1K Primer, 420 or 425 2K Etch Primer to any bare metal areas                  Allow proper flash time per TDS                  Apply 1-1.5 coats of Standox® 2K Sealer                  Allow proper flash times per TDS</p>
<p><b>5</b></p>		<p><b>“One Touch” Process for Reassembly</b>                  Position the parts on stands as they fit on the vehicle                  Follow 2-Stage or 3-Stage application SOP process                  Refer to TDS for application &amp; flash time</p>
<p><b>6A</b></p>		<p><b>Cut-in Process (Optional)</b>                  Apply 1-1.5 coats of Standox 2K Sealer to interior surfaces                  Allow proper flash times per TDS                  Apply color to interior according to 2-stage or 3-stage application SOP process                  See TDS for under hood options</p>
<p><b>6B</b></p>		<p><b>Apply Color</b>                  Follow 2-stage or 3-stage application SOP process</p>
<p><b>7</b></p>		<p><b>Apply Clearcoat</b>                  Apply 1.5–2 Coats of Standox Clearcoat per TDS</p>