

Standex® VOC Compliance Chart

Group 1 Vehicles : Cars, large-heavy duty trucks, light/medium duty trucks, vans and motorcycles.
 Butte County AQMD Rule 235 - Effective 07/01/1999
 Colusa County APCD Rule 2.42 - Effective 07/01/2000
 Shasta County AQMD Rule 3:25 - Effective 07/01/1998
 Tehama County APCD Rule 4:35 - Effective 07/01/1999



| Description | Article # | Compliant Rules | | | | Applied VOC g/L | Remarks |
|---|----------------|---|---------------------|----------------------|--------------------|--------------------------|---|
| Surface Preparation VOC Limit = 1.67 lbs/gal (200 g/L) | | | | | | | |
| Standex® Low VOC Plastic Cleaner | 16010 | | | | | 21 | |
| Standex® Cleaner | 16176 | | | | | 188 | |
| Axalta® 107™ Low VOC Gun & Equipment Cleaner | 107 | | | | | 25 | |
| Axalta® 210™ Silicone Remover Water | 210 | | | | | 167 | |
| Axalta® 130™ Cleaner | 130 | | | | | 0 | |
| Axalta® 265™ Plastic Cleaning Paste | 265 | | | | | 1 | |
| Axalta® 220™ Silicone Remover Low VOC | 220 | | | | | 20 | |
| Standex® VOC Cleaner 25 | 16178 | | | | | 25 | |
| Surface Preparation (Plastic) VOC Limit = 6.5 lbs/gal (780 g/L) if applied from hand-held spray containers | | | | | | | |
| Axalta® 209™ Silicone Remover Slow | 200 | | | | | 780 | |
| Standex® Silicone Remover Antistatic | 16203 | | | | | 773 | Must be applied with a spray bottle for compliance. |
| Description | Article # | Mix Ratio | Hardener | Thinner/Additive | Addtl Product | Max Applied VOC (LE) g/L | Remarks |
| Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L) | | | | | | | |
| Axalta® 400A™ 1K Primer Surfacer Dark Gray | 400A | 1:1 | N/A | N/A | N/A | N/A | |
| Axalta® 410A™ 1K Primer Surfacer Light Gray | 410A | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 420™ Etch Primer | 420 | 1:1 | 421 | N/A | N/A | 780 | |
| Axalta® 495™ Metal Pretreatment Wipes | 495 | Ready to Use | N/A | N/A | N/A | 780 | |
| Standex® 1K Primer Red-Brown (Aerosol) | 14696 | Ready to Use | N/A | N/A | N/A | N/A | |
| Standex® 1K Primer | 16134 | +50% | N/A | 2K Thinners | N/A | 780 | |
| Standex® Etching Adhesion Primer | 16167 | 1:1 | 16168 | N/A | N/A | 780 | |
| Standex® Low VOC Etch Primer | 16189 | 2:1 | 16190 | N/A | N/A | 780 | |
| Standex® 1K Primer (Aerosol) | 16141/16228 | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® Pretreatment Wipes | PS4000™ | Ready to Use | N/A | N/A | N/A | 780 | |
| Primers/Primer Surfacers VOC Limit = 2.8 lbs/gal (340 g/L) | | | | | | | |
| Standex® PF Filler | 16220/16221 | 5:1+10-20% | PF Hardeners | 16215, 16224, 16225 | N/A | 340 | |
| Standex® PF Filler w/2K Plasticiser | 16220/16221 | 5:1 +10-20% | PF Hardeners | 16215, 16224, 16225 | +15% 15260 | 340 | 15260 must be added before hardener. |
| Standex® 1K Waterborne Primer Surfacer | 16231 | 1 +5-15% | N/A | 60188 | | 340 | |
| Primer Sealers VOC Limit = 3.5 lbs/gal (420 g/L) | | | | | | | |
| Axalta® 460A™ Epoxy 2K | 460A | Ready to Use | N/A | N/A | N/A | N/A | |
| Standex® PF Sealer | 16222/16223 | 4:1+30% | PF Hardeners | 16224, 16225 | N/A | 420 | |
| Standex® PF Sealer w/2K Plasticiser | 16222/16223 | 4:1+30% | PF Hardeners | 16224, 16225 | +15% 15260 | 420 | 15260 must be added before hardener. |
| Standex® 2K EP Primer (Aerosol) | 16181 | Ready to Use | N/A | N/A | N/A | N/A | |
| Single Stage Topcoats VOC Limit = 5.0 lbs/gal (600 g/L) | | | | | | | |
| Standex® 2K MS | See Price List | 2:1+0-10% | 2K Hardeners | 2K Thinners | N/A | 600 | |
| Standex® 2K MS w/2K Plasticiser | See Price List | 2:1+0-10% | 2K Hardeners | 2K Thinners | +15-30% 15260 | 600 | 15260 must be added before hardener. |
| Standex® 2K Opal 215 - Rallye Black (Matt) | 10887 | 3:1+0-10% | 2K Hardeners | 2K Thinners | + 15% 15260 | 600 | 15260 must be added before hardener. |
| Standex® 2K RAL 9005 Deep Black | 10879 | 3:1+0-10% | 2K Hardeners | 2K Thinners | + 15% 15260 | 5.0 | 15260 must be added before hardener. |
| Standex® 2K Warm Gray VV604N | 16604 | 3:1 | 2K Hardeners | | +0-5% 16230, 16211 | 600 | |
| Multistage Topcoat VOC Limit = 5.0 lbs/gal (600 g/L) applied as a 2-stage or 3-stage coating system | | | | | | | |
| Basecoats: Must be used with specific clearcoats for compliance | | | | | | | |
| Standex® Basecoat | See Price List | +50% | N/A | MSB Thinners | N/A | 600 | |
| Standex® Basecoat | See Price List | +15%+30-40% | 2.1 Hardeners | MSB Thinners | N/A | 600 | |
| Standex® Basecoat Real Black | 14017 | +15%+40% | 2.1 Hardeners | MSB Thinners | N/A | 600 | |
| Standex® 2K Crystal Midcoat | 16240 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 600 | 15260 must be added before hardener. |
| Standex® 2K Clear Red Midcoat | 16241 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 600 | 15260 must be added before hardener. |
| Standex® 2K Clear Blue Midcoat | 16242 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 600 | 15260 must be added before hardener. |
| Clearcoats: Must be used as a system with basecoats at/under 5.0 lbs/gal (600 g/L) for compliance | | | | | | | |
| Standex® 2K HS Clear | 14580 | 2:1+0-5% | 2.1 Hardeners | 2.1 Thinners | N/A | 600 | Not compliant if used in a 3-stage coating system with Standox Basecoat. |
| Standex® 2K HS Clear w/2K Plasticiser | 14580 | 2:1+0-5% | 2.1 Hardeners | 2.1 Thinners | +15-30% 15260 | 600 | Not compliant if used in a 3-stage coating system with Standox Basecoat. 15260 must be added before hardener. |
| Standex® VOC Platinum Clear | 16161 | 2:1 | 2.1 Hardeners | N/A | N/A | 600 | Not compliant if used in a 3-stage coating system with Standox Basecoat. |
| Standex® Clear PFC 20 | 16211/ 16217 | 2:1+15% | PF Hardeners | 16215 | N/A | 600 | |
| Standex® Clear PFC 20 w/2K Plasticiser | 16211/ 16217 | 2:1+15% | PF Hardeners | 16215 | +10-15% 15260 | 600 | 15260 must be added before hardener. |
| Standex® Clear PFC 30 | 16216 | 2:1+5% | PF Hardeners | 16215 | N/A | 600 | |
| Standex® Clear PFC 30 w/2K Plasticiser | 16216 | 2:1+10% | PF Hardeners | 16215 | +10-15% 15260 | 600 | 15260 must be added before hardener. |
| Standex® Clear PFC Air Dry | 16218 | 4:1+20% | PF Hardeners | 16215 | N/A | 600 | |
| Standex® Clear PFC Air Dry w/2K Plasticiser | 16218 | 4:1+20% | PF Hardeners | 16215 | +10% 15260 | 600 | 15260 must be added before hardener. |
| Standex® 2K Matting Agent Mix 608 w/16216 Satin Finish | 16199 | 5:1 w/16216 | 2:1 w/ 16214 | +20% PF Thinner | N/A | 600 | |
| Standex® 2K Matting Agent Mix 608 w/16216 Flat Finish | 16199 | 6:1 w/16216 | 2:1 w/ 16214 | +20% PF Thinner | N/A | 600 | |
| Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L) - Cannot exceed 5% paint volume on a monthly basis. | | | | | | | |
| Elastomeric Coatings | | | | | | | |
| Standex® Plastic Primer Silver | 12065 | Ready to Use | N/A | N/A | N/A | 840 | |
| Standex® Plastic Primer Silver (Aerosol) | 14408 | Ready to Use | N/A | N/A | N/A | EXEMPT | |
| Standex® 1K Plastic Adhesion Primer | 16202/16227 | Ready to Use | N/A | N/A | N/A | 840 | |
| Standex® 2K Plastic Primer Surfacer | 11816/16192 | 1:1 | 11824 | N/A | N/A | 840 | |
| Standex® 2K Matte Clear 007 (alone or per TDS) | 16163 | 3:1+0-25% | 2K Hardeners | 2K Thinners | N/A | 840 | |
| Standex® 2K Opal 215 - Rallye Black (Matt) | 10887 | 3:1+0-10% | 2.1 Hardeners | 2K Thinners | + 15% 15260 | 840 | 15260 must be added before hardener. |
| Uniform Finish Coatings | | | | | | | |
| Standex® Basecoat Colorless | 16150 | Ready to Use | N/A | or +10% MSB Thinners | N/A | 840 | |
| Standex® Basecoat Colorless | 16150 | 1:2 w/Standex® Basecoat (RTS) | | | | 840 | |
| Standex® Basecoat Colorless | 16150 | 15% | 2.1 or 2K Hardeners | N/A | N/A | 840 | |
| Standex® 2K Smart Blend Plus | 16174 | 4:1 w/2K Clear (RTS) | | | | 840 | |
| Standex® 2K Smart Blend Plus w/PFC 20 (16211) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | 840 | |
| Standex® 2K Smart Blend Plus w/PFC 30 (16216) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | 840 | |
| Standex® Color Blend | 19310/19311 | +5-10% | N/A | 19301, 19302, 19303 | +5% 18316 | 840 | |
| Standex® Color Blend | 19310/19311 | +0-5% | N/A | 18316 | N/A | 840 | |
| Standex® 2K Fade-Out Thinners 11031 | 11247 | 3:1 w/RTS 2K Clear | N/A | N/A | N/A | 840 | |
| Other Products - Consult technical data sheet for usage and compliance. | | | | | | | |
| Standex® Additive Blue | 16255 | See TDS 9913 | N/A | N/A | N/A | 600 | |
| Standex® Additive Maroon | 16256 | See TDS 9913 | N/A | N/A | N/A | 600 | |
| Standex® Additive Magenta | 16257 | See TDS 9913 | N/A | N/A | N/A | 600 | |
| Standex® Additive KA670 Bright Red | 16679 | See TDS 9913 | N/A | N/A | N/A | 600 | |
| Standex® Additive Amethyst KA684 | KA684 | See TDS 9913 | N/A | N/A | N/A | 600 | |
| Axalta® 766A™ 1K Trim Black Satin | 766A™ | Ready to Use | N/A | N/A | N/A | 600 | |
| Axalta E-Coat Restore Aerosols | See Price List | Ready to Use | N/A | N/A | N/A | | |
| Axalta® 715™ Sanding Paste | 715™ | Ready to Use | N/A | N/A | N/A | | |
| Standex® Sanding Paste | 14670 | see TDS | N/A | N/A | N/A | | |

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standexna.com.
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