

VOC Compliance Chart



Illinois Environmental Protection Agency - Reg. 218/219 Chicago Area & Metro East (see footer)
 Indiana Dept. of Environmental Management - Reg. 10

| Description | Article # | Compliant Rules | | | | Applied VOC lbs/gal | Remarks |
|---|-------------------|-------------------------------|---------------------|--------------------------|--------------------|---------------------|---|
| Surface Preparation VOC Limit = 1.4 lbs/gal (170 g/L) | | | | | | | |
| Axalta® 107™ Low VOC Gun & Equipment Cleaner | 107 | Illinois/ Indiana | | | | 0.2 | |
| Axalta® 210™ Silicone Remover Water | 210 | | | | | | |
| Axalta® 220™ Silicone Remover Low VOC | 220 | | | | | | |
| Axalta® 265™ Plastic Cleaning Paste | 265 | | | | | | |
| Axalta® 130™ Cleaner | 130 | | | | | | |
| Standohy® VOC Cleaner 25 | 16178 | | | | | | |
| Plastic Surface Preparation VOC Limit = 6.5 lbs/gal (780 g/L) - Plastic Parts Only | | | | | | | |
| Axalta® 200™ Silicone Remover Slow | 200 | Illinois/ Indiana | | | | 6.5 | Plastic parts only |
| Axalta® 205A™ Silicone Remover (Aerosol) | 205A | | | | | | |
| Axalta® 225™ Bug & Tar Remover | 225 | | | | | | |
| Standohy® Cleaner | 16176 | | | | | | |
| Standoflex® Low VOC Plastic Cleaner | 16010 | | | | | | |
| Standox® Silicone Cleaner | 16203 | | | | | | |
| Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L) | | | | | | | |
| Axalta® 400A™ 1K Primer Surfacer Dark Gray | 400A | 1:1 | N/A | N/A | N/A | N/A | |
| Axalta® 410A™ 1K Primer Surfacer Light Gray | 410A | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 420™ Etch Primer | 420 | 1:1 | 421 | N/A | N/A | 6.5 | |
| Axalta® 495™ Metal Pretreatment Wipes | 495 | Ready to Use | N/A | N/A | N/A | 6.5 | |
| Standox® Etching Adhesion Primer | 16167 | 1:1 | 16168 | N/A | N/A | 6.5 | |
| Standox® 1K Primer | 16134 | +50% | N/A | 2K Thinners | N/A | 6.5 | |
| Standox® 1K Primer (Aerosol) | 16141/16228 | Ready to Use | N/A | N/A | N/A | N/A | |
| Standox® 1K Primer Red-Brown (Aerosol) | 14696 | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® Pretreatment Wipes | PS4000™ | Ready to Use | N/A | N/A | N/A | 6.5 | |
| Primers/Primer-Surfacers VOC Limit = 4.8 lbs/gal (580 g/L) | | | | | | | |
| Standox® 2K HS System Filler | 15161/16170 | 4:1+0-10% | 2K Hardeners | 2K Thinners | N/A | 4.8 | |
| Standox® 2K HS System Filler w/2K Plasticiser | 15161/16170 | 2:1+0-10% | 2K Hardeners | N/A | +30 15260 | 4.8 | 15260 must be added before hardener. |
| Standox® 2K Nonstop Primer Filler Isolator | 15331/16153/16154 | 3:1+15-20% | 2K Hardeners | 2K Thinners | N/A | 4.8 | |
| Standox® 2K Nonstop Primer Filler w/2K Plasticiser | 15331/16153/16154 | 3:1+10-15% | 2K Hardeners | 2K Thinners | +30% 15260 | 4.8 | 15260 must be added before hardener. |
| Standox® PF Filler | 16220/16221 | 4:1+5-10% | 2K Hardeners | 2K Thinners or 10% 16169 | N/A | 4.8 | |
| Standox® PF Filler w/2K Plasticiser | 16220/16221 | 4:1+5-10% | 2K Hardeners | 2K Thinners or 10% 16169 | +15% 15260 | 4.8 | 15260 must be added before hardener. |
| Standox® 2K EP Primer Surfacer | 16183 | 3:1+25% | 16184 | 2K Thinners | N/A | 4.8 | |
| Standox® 1K Waterborne Primer Surfacer | 16231 | 1+5-15% | N/A | 80188 | N/A | 4.8 | |
| Primer-Sealers VOC Limit = 4.6 lbs/gal (550 g/L) | | | | | | | |
| Standox® 2K Transparent Adhesion Sealer | 15048 | 3:1+20% | 2K Hardeners | 2K Thinners | N/A | 4.6 | |
| Standox® 2K Nonstop Primer Filler | 15331/16153/16154 | 3:1+10%+20% | 2K Hardeners | 2K Thinners | PF Thinner 16215 | 4.6 | |
| Standox® 2K Nonstop Primer Filler w/2K Plasticiser | 15331/16153/16154 | 3:1+20% | 2K Hardeners | 2K Thinners | +15% 15260 | 4.6 | 15260 must be added before hardener. |
| Standox® 2K EP Primer (Aerosol) | 16181 | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 460A™ Epoxy 2K | 460A | Ready to Use | N/A | N/A | N/A | N/A | |
| Standox® PF Sealer | 16222/16223 | 3:1+25% | 2K Hardeners | 16224, 16225 | N/A | 4.6 | |
| Standox® PF Sealer w/2K Plasticiser | 16222/16223 | 3:1+25% | 2K Hardeners | 16224, 16225 | + 15% 15260 | 4.6 | 15260 must be added before hardener. |
| Single Stage Topcoat VOC Limit = 5.0 lbs/gal (600 g/L) | | | | | | | |
| Standocry® 2K MS | See Price List | 2:1+0-10% | 2K Hardeners | 2K Thinners | N/A | 5.0 | |
| Standocry® 2K MS w/2K Plasticiser | See Price List | 2:1+0-10% | 2K Hardeners | 2K Thinners | +15-30% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K RAL 9005 Deep Black | 10879 | 3:1+0-10% | 2K Hardeners | 2K Thinners | + 15% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K Opel 215 - Rallye Black (Matt) | 10887 | 3:1+0-10% | 2K Hardeners | 2K Thinners | + 15% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K Warm Gray VV604N | 16604 | 3:1 | 2K Hardeners | | +0-5% 16230, 16211 | 5.0 | |
| 2-stage Topcoat VOC Limit = 5.0 lbs/gal (600 g/L) when applied as a system or 3-stage Topcoat VOC Limit = 5.2 lbs/gal (624 g/L) when applied as a system | | | | | | | |
| Basecoats: Must be used with specific clearcoats for compliance | | | | | | | |
| Standox® Basecoat | See Price List | +50% | N/A | MSB Thinners | N/A | 5.0 | |
| Standox® Basecoat | See Price List | +15%+30-40% | 2K Hardeners | MSB Thinners | N/A | 5.0 | |
| Standox® 2K Basecoat Real Black | 14017 | +15%+40% | 2K Hardeners | MSB Thinners | N/A | 5.0 | |
| Standocry® 2K Crystal Midcoat | 16240 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K Clear Red Midcoat | 16241 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K Clear Blue Midcoat | 16242 | See TDS 9911 | 2K Hardeners | 2K Thinners | +15% 15260 | 5.0 | 15260 must be added before hardener. |
| Clearcoats: Must be used as a system with basecoats at/under 5.0 lbs/gal (600 g/L) for 2-stage or 5.2 lbs/gal (630 g/L) for 3-stage for compliance | | | | | | | |
| Standocry® 2K Clear 15-60 PLUS | 16198 | 2:1+0-5% | 2K Hardeners | 2K Thinners, 16169 | N/A | 5.0 | Not compliant if used in a 3-stage coating system with Standox Basecoat. |
| Standocry® 2K Clear 15-60 PLUS | 16198 | 2:1+0-5% | 2K Hardeners | 2K Thinners, 16169 | +15-30% 15260 | 5.0 | Not compliant if used in a 3-stage coating system with Standox Basecoat. 15260 must be added before hardener. |
| Standocry® 2K HS Clear | 14580 | 2:1+0-5% | 2K Hardeners | 2K Thinners, 16169 | N/A | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K HS Clear w/2K Plasticiser | 14580 | 2:1+0-5% | 2K Hardeners | 2K Thinners, 16169 | +15-30% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® 2K Premium Clear | 16252 | 2:1+0-5% | 2K Hardeners | 2K Thinners | N/A | 5.0 | Not compliant if used in a 3-stage coating system with Standox Basecoat. |
| Standocry® 2K Premium Clear | 16252 | 2:1+0-10% | 2K Hardeners | 2K Thinners, 16169 | N/A | 5.0 | Not compliant if used in a 3-stage coating system with Standox Basecoat. |
| Standocry® 2K Premium Clear w/2K Plasticiser | 16252 | 2:1+0-5% | 2K Hardeners | 2K Thinners | +15-30% 15260 | 5.0 | Not compliant if used in a 3-stage coating system with Standox Basecoat. 15260 must be added before hardener. |
| Standocry® VOC Platinum Clear | 16161 | 3:1 | 16162 | N/A | N/A | 5.0 | |
| Standocry® VOC Platinum Clear ASAP | 16161 | 2:1 | 16162 | N/A | +10% 15260 | 5.0 | 15260 must be added before hardener. |
| Standocry® Clear PFC 20 | 16211/ 16217 | 3:2 +5% | 2K Hardeners | 2K Thinner | N/A | 5.0 | |
| Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L) | | | | | | | |
| Adhesion Promoters | | | | | | | |
| Standoblu® Color Blend | 19310/19311 | +5-10% | N/A | 19301, 19302, 19303 | +5% 18316 | 7.0 | |
| Standoblu® Color Blend | 19310/19311 | +0-5% | N/A | 18316 | N/A | 7.0 | |
| Standox® 2K Nonstop Primer Filler | 15331/16153/16154 | 3:1+30% | 2K Hardeners | 2K Thinners | N/A | 7.0 | |
| Axalta® 766A™ 1K Trim Black Satin (Aerosol) | 766A | N/A | N/A | N/A | N/A | 7.0 | |
| Standox® 2K Transparent Adhesion Sealer | 15048 | 3:1+30% | 2K Hardeners | 16174, 11247 | N/A | 7.0 | |
| Elastomeric Coatings | | | | | | | |
| Axalta® 300™ Plastic Polyolefin Adhesion Promotor | 300 | Ready to Use | N/A | N/A | N/A | 7.0 | |
| Axalta® 305™ Plastic Polyolefin Adhesion Promotor Low VOC | 305 | Ready to Use | N/A | N/A | N/A | 7.0 | |
| Axalta® 310A™ Plastic Polyolefin Adhesion Promotor | 310A | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 320™ Plastic Primer Surfacer Black | 320 | 1:1 | 331 | N/A | N/A | 7.0 | |
| Axalta® 330™ Plastic Primer Surfacer Gray | 330 | 1:1 | 331 | N/A | N/A | 7.0 | |
| Standoflex® Plastic Primer Silver | 12065 | Ready to Use | N/A | N/A | N/A | 7.0 | |
| Standoflex® Plastic Primer Silver (Aerosol) | 14408 | Ready to Use | N/A | N/A | N/A | N/A | |
| Standoflex® 1K Plastic Adhesion Primer | 16202/16227 | Ready to Use | N/A | N/A | N/A | 7.0 | |
| Standoflex® 2K Plastic Primer Surfacer | 11816/16192 | 1:1 | 11824 | N/A | N/A | 7.0 | |
| Standocry® 2K Plastic Clear Satin Gloss | 12227 | 3:1+0-10% | 2K Hardeners | 2K Thinners | N/A | 7.0 | |
| Standox® 2K Special Matte | 16205 | 4:1+10% | 16162 | 16206 | N/A | 7.0 | 75:25, 70:30, or 80:20 with Standocry® 2K HS Clear (14580) |
| Standocry® 2K Opel 215 - Rallye Black (Matt) | 10887 | 3:1+0-10% | 2K Hardeners | 2K Thinners | + 15% 15260 | 7.0 | 15260 must be added before hardener. |
| Standocry® 2K Matte Clear 007 (alone or per TDS) | 16163 | 3:1+0-25% | 2K Hardeners | 2K Thinners | N/A | 7.0 | |
| Fish Eye Eliminator | | | | | | | |
| Standox® Silstop | 11107 | +2% w/Ready to Spray Product | | | | 7.0 | |
| Uniform Finish Coatings | | | | | | | |
| Standox® Basecoat Colorless | 16150 | Ready to Use | N/A | +10% MSB Thinners | N/A | 7.0 | |
| Standox® Basecoat Colorless | 16150 | 1:2 w/Standox® Basecoat (RTS) | | | | 7.0 | |
| Standox® Basecoat Colorless | 16150 | 15% | 2.1 or 2K Hardeners | N/A | N/A | 7.0 | |
| Standox® 2K Smart Blend Plus | 16174 | 4:1 w/2K Clear (RTS) | | | | 7.0 | |
| Standoblu® Color Blend | 19310/19311 | +5-10% | N/A | 19301, 19302, 19303 | +5% 18316 | 7.0 | |
| Standoblu® Color Blend | 19310/19311 | +0-5% | N/A | 18316 | N/A | 7.0 | |
| Standox® 2K Fade-Out Thinners 11031 | 11247 | 3:1 w/RTS 2K Clear | | | | 7.0 | |
| Other Products - Consult technical data sheet for usage and compliance. | | | | | | | |
| Standohy® Sanding Paste | 14670 | see TDS | N/A | N/A | N/A | N/A | |
| Standox® 1K Bodyline | 16159 | Ready to Use | N/A | N/A | N/A | N/A | |
| Standox® Additive Blue | 16255 | See TDS 9913 | N/A | N/A | N/A | 5.0 | |
| Standox® Additive Maroon | 16256 | See TDS 9913 | N/A | N/A | N/A | 5.0 | |
| Standox® Additive Magenta | 16257 | See TDS 9913 | N/A | N/A | N/A | 5.0 | |
| Standox® Additive KA6/9 Bright Red | 16679 | See TDS 9913 | N/A | N/A | N/A | 5.0 | |
| Axalta E-Coat Restore Aerosols | See Price List | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 715™ Sanding Plate | 715 | Ready to Use | N/A | N/A | N/A | N/A | |
| Axalta® 705™ 1K Fine Putty | 705 | Ready to Use | N/A | N/A | N/A | N/A | |
| Standox® PE Spray Filler | 16177/16229 | +5% | 14564 | +10% 11719 | N/A | N/A | |

Illinois applicability: Chicago Area: Cook, DuPage, Kane, Lake, McHenry & Will Counties; Aux Sable, Goose Lake and Oswego Townships
 Metro East Area: Madison, Monroe and St.Clair Counties
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