

Standex® VOC Compliance Chart



Antelope Valley Rules 11511/171 - Effective 05/01/2013
 Bay Area AQMD Rule 8-45 - Effective 10/01/2009
 Feather River AQMD Rules 3.143.19 - Effective 08/01/2017
 Imperial County APCD Rule 427 - Effective 04/01/2010
 Kern County APCD Rule 410-A4 - Effective 03/13/2014
 Mojave Desert AQMD Regulation XI: Rule 1116 - Effective 07/01/2011
 Placer County APCD Rule 234 - Effective 07/01/2011
 Sacramento Metropolitan AQMD Rule 459 - Effective 02/25/2012

San Diego County APCD Rule 67.20.1 - Effective 06/30/2010
 San Joaquin Valley APCD Rule 4612 - Effective 10/21/2010
 San Luis Obispo County APCD Rule 423 - Effective 07/01/2010
 Santa Barbara County APCD Rule 339 - Effective 01/01/2010
 South Coast AQMD Rules 11511/171 - Effective 07/01/2006
 Ventura County APCD Rules 74.674.18 - Effective 01/01/2009
 Yolo-Solano AQMD Rules 2.262.31 - Effective 07/01/2010

Description	Article #	Compliant Rules	Applied VOC g/L	Remarks			
Surface Preparation VOC Limit = 0.2 lbs/gal (25 g/L)							
Axalta® 107™ Low VOC Gun & Equipment Cleaner	107	Antelope Valley, Bay Area, Feather River, Imperial, Kern, Mojave Desert, Placer, Sacramento Metro, San Diego, San Joaquin Valley, San Luis Obispo, Santa Barbara, South Coast, Ventura, Yolo-Solano	25				
Axalta® 130™ Cleaner	130		0				
Standofflex® Low VOC Plastic Cleaner	16010		21				
Axalta® 220™ Silicons Remover Low VOC	220		20				
Axalta® 255™ Plastic Cleaning Paste	255		1				
Standofflex® VOC Cleaner 25	16178		25				
Aerosol Cleaners VOC Limit = EXEMPT							
Standofflex® Cleaner (Aerosol)	16166	Antelope Valley, Feather River, South Coast, Ventura, Yolo-Solano	EXEMPT	Use of up to 160 ounces of non-refillable aerosol containers per day, per facility.			
Standofflex® Silicons Cleaner (Aerosol)	16208		EXEMPT				
Surface Preparation (Other) VOC Limit = 6.5 lbs/gal (780 g/L) if applied from hand-held spray containers							
Standofflex® Cleaner	16176	Kern, San Diego, San Luis Obispo, Santa Barbara, Ventura	188	For wax, grease and other contaminant removal, prior to sanding, must be from a non-aerosol, hand-held spray bottle and is limited to 20 gallons per year, per facility.			
Standofflex® Silicons Remover Antistatic	16203		773				
Description	Article #	Mix Ratio	Hardener	Thinner/Additive	Addl Product	Max Applied VOC (LE) g/L	Remarks
Pre-treatment VOC Limit = 5.5 lbs/gal (660 g/L)							
Axalta® 400A™ 1K Primer Surfacer Dark Gray	400A	1:1	N/A	N/A	N/A	N/A	
Axalta® 410A™ 1K Primer Surfacer Light Gray	410A	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 425™ Etch Primer Low VOC	425	2:1	425	N/A	N/A	660	
Axalta® 435™ Metal Pretreatment Wipes	435	Ready to Use	N/A	N/A	N/A	660	
Standofflex® Low VOC Etch Primer	16189	2:1	16190	N/A	N/A	660	
Standofflex® 1K Primer Red-Brown (Aerosol)	14896	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standofflex® 1K Primer (Aerosol)	16141/16228	Ready to Use	N/A	N/A	N/A	EXEMPT	
Axalta® Pretreatment Wipes	PS4000™	Ready to Use	N/A	N/A	N/A	660	
Primer VOC Limit = 2.1 lbs/gal (250 g/L)							
Standofflex® PF Filler	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	N/A	250	
Standofflex® PF Filler w/2K Plasticiser	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	+15% 15260	250	15260 must be added before hardener.
Standofflex® 1K Waterborne Primer Surfacer	16231	1:45-15%	N/A	80188		250	
Primer-Sealer VOC Limit = 2.1 lbs/gal (250 g/L)							
Standofflex® PF Sealer	16222/16223	4:1+30%	PF Hardeners	16224, 16225	N/A	250	
Standofflex® PF Sealer w/2K Plasticiser	16222/16223	4:1+30%	PF Hardeners	16224, 16225	+15% 15260	250	15260 must be added before hardener.
Axalta® 460A™ Epoxy 2K	460A	Ready to Use	N/A	N/A	N/A	N/A	
Standofflex® 2K EP Primer (Aerosol)	16181	Ready to Use	N/A	N/A	N/A	EXEMPT	
Single-Stage Coating = 2.8 lbs/gal (340 g/L)							
Standofflex® 2K Warm Gray V/504N	16604	3:1+5%	PF Hardeners	16215, 16224, 16225	+0-5% 16230, 16211	340	
Color Coating VOC Limit = 3.5 lbs/gal (420 g/L)							
Standofflex® Basecoat	See Price List	10-30%	N/A	19301, 19302, 19303	N/A	420	
Standofflex® Basecoat	See Price List	+0-10% +10-30%	17400	19301, 19302, 19303	N/A	420	
Standofflex® 2K Crystal Midcoat	16240	See TDS 9911	PF Hardeners	16215	+15% 15260	420	15260 must be added before hardener.
Standofflex® 2K Clear Red Midcoat	16241	See TDS 9911	PF Hardeners	16215	+15% 15260	420	15260 must be added before hardener.
Standofflex® 2K Clear Blue Midcoat	16242	See TDS 9911	PF Hardeners	16215	+15% 15260	420	15260 must be added before hardener.
Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L)							
Standofflex® 2:1 HS Clear	16156	2:1+5-10%	2:1 Hardeners	2:1 Thinners	N/A	250	
Standofflex® 2:1 HS Clear w/2K Plasticiser	16156	2:1+5-10%	2:1 Hardeners	2:1 Thinners	+15-20% 15260	250	15260 must be added before hardener.
Standofflex® 2:1 HS Clear w/SR Additive	16156	1.5:1+5%	2:1 Hardeners	2:1 Thinners	+5 16207	250	
Standofflex® 2K Matting Agent Mx 608 w/10020 or 16156 Satin Finish	16199	3:1 w/10020 or 16156	2:1 w/2:1 Hardeners	+5-10% 2:1 Thinners	N/A	250	
Standofflex® Clear PFC 20	16211/ 16217	2:1+15%	PF Hardeners	16215	N/A	250	
Standofflex® Clear PFC 20 w/2K Plasticiser	16211/ 16217	2:1+15%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standofflex® Clear PFC 30	16216	2:1+10%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standofflex® Clear PFC 30 w/2K Plasticiser	16216	2:1+10%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standofflex® Clear PFC Air Dry	16218	4:1 +20%	PF Hardeners	16215	N/A	250	
Standofflex® Clear PFC Air Dry w/2K Plasticiser	16218	4:1 +20%	PF Hardeners	16215	+10% 15260	250	15260 must be added before hardener.
Standofflex® 2K Matting Agent Mx 608 w/10020 or 16156 Flat Finish	16199	4:1 w/10020 or 16156	2:1 w/2:1 Hardeners	+5-10% 2:1 Thinners	N/A	250	
Standofflex® 2K Matting Agent Mx 608 w/16216 Satin Finish	16199	6:1 w/16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	
Standofflex® 2K Matting Agent Mx 608 w/16216 Flat Finish	16199	6:1 w/16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	
Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)							
Standofflex® Color Blend	19310/19311	+5-10%	N/A	19301, 19302, 19303	+5% 18316	540	
Standofflex® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	540	
Standofflex® 2k Smart Blend Plus w/2.1 Clear (10020)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standofflex® 2k Smart Blend Plus w/2.1 HS Clear (16156)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standofflex® 2k Smart Blend Plus w/PFC 20 (16211)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standofflex® 2k Smart Blend Plus w/PFC 30 (16216)	16174	See TDS 1206 for compliant mixing recommendations				540	
Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L)							
Standofflex® Plastic Primer Silver (Aerosol)	14409	Ready to Use	N/A	N/A	N/A	EXEMPT	
Axalta® 305™ Plastic Polyolefin Adhesion Promoter Low VOC	305	Ready to Use	N/A	N/A	N/A	540.0	
Axalta® 310A™ Plastic Polyolefin Adhesion Promotor	310A	Ready to Use	N/A	N/A	N/A	N/A	
Standofflex® 1K Plastic Adhesion Primer	16202/16227	Ready to Use	N/A	N/A	N/A	540	
Other Products - Consult technical data sheet for usage and compliance.							
Axalta® 766A™ 1K Trim Black Satin	766A™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 705™ 1K Fine Putty	705	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 715™ Sanding Paste	715™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® E-Coat Restorer Aerosols	See Price List	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standofflex® Additive Blue	16255	See TDS 9913	N/A	N/A	N/A	420	
Standofflex® Additive Maroon	16256	See TDS 9913	N/A	N/A	N/A	420	
Standofflex® Additive Magenta	16257	See TDS 9913	N/A	N/A	N/A	420	
Standofflex® Additive KA670 Bright Red	16679	See TDS 9913	N/A	N/A	N/A	420	
Standofflex® Additive Amethyst KA684	KA684	See TDS 9913	N/A	N/A	N/A	420	
Standofflex® Sanding Paste	14670	See TDS	N/A	N/A	N/A	N/A	

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standex.com.
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Description	Article #	Mix Ratio	Hardener	Thinner/ Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks
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5/20/2024