

SAFETY DATA SHEET

Section 1. Identification		
Product identifier	: 6685S	
Product name	: Imron 6600 CT Application Binder - Slow	
Other means of identification	: 1250088165	
Date of issue	: 10/11/2021	
Version	: 12	
<u>Relevant identified uses of the substance or mixture and uses advised against</u>		
Identified uses	: Solvent.	
Uses advised against	: Not for sale to or use by consumers.	
Supplier's details	: Axalta Coating Systems, LLC 50 Applied Bank Blvd. Suite 300 Glen Mills, PA 19342 USA	
Product information	855-6AXALTA	
Emergency telephone number	: (CHEMTREC) - 800-424-9300	

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
<u>GHS label elements</u> Hazard pictograms	
Signal word	: Danger
Hazard statements	 H225 - Highly flammable liquid and vapor. H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H351 - Suspected of causing cancer.

Precautionary statements

Section 2. Hazards identification

Prevention	: P201 - Obtain special instructions before use.
	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	 P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

: Mixture

Ingredient name	%	CAS number
4-chloro-α,α,α-trifluorotoluene	≥75 - ≤90	98-56-6
acetone	≤5	67-64-1
heptan-2-one	≤3	110-43-0
2-ethylhexyl acetate	≤3	103-09-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. 	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	

Substance/mixture

Section 4. First aid measures

Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/	effects, acute and delayed
Potential acute health effe	ects
Eye contact	: Causes serious eye irritation.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sym</u>	<u>ptoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is

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suspected that fumes are still present, the rescuer should wear an appropriate mask or
self-contained breathing apparatus. It may be dangerous to the person providing aid to
give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds carbonyl halides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	tainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
Storage code	: IA

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
4-chloro-α,α,α-trifluorotoluene	None.
acetone	ACGIH TLV (United States, 1/2021). TWA: 250 ppm 8 hours. STEL: 500 ppm 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 750 ppm 8 hours. TWA: 1800 mg/m ³ 8 hours. STEL: 1000 ppm 15 minutes. STEL: 2400 mg/m ³ 15 minutes. NIOSH REL (United States, 10/2020). TWA: 250 ppm 10 hours. TWA: 590 mg/m ³ 10 hours. OSHA PEL (United States, 5/2018). TWA: 1000 ppm 8 hours. TWA: 2400 mg/m ³ 8 hours.
heptan-2-one	ACGIH TLV (United States, 1/2021). TWA: 50 ppm 8 hours. TWA: 233 mg/m ³ 8 hours.

Section 8. Exposure controls/personal protection

OSHA PEL 1989 (United States, 3/1989). TWA: 100 ppm 8 hours. TWA: 465 mg/m³ 8 hours. NIOSH REL (United States, 10/2020). TWA: 100 ppm 10 hours. TWA: 465 mg/m³ 10 hours. OSHA PEL (United States, 5/2018). TWA: 100 ppm 8 hours. TWA: 465 mg/m³ 8 hours. 2-ethylhexyl acetate None. **Appropriate engineering** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or controls other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. **Environmental exposure** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some controls cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Individual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before Hygiene measures eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that evewash stations and safety showers are close to the workstation location. : Safety evewear complying with an approved standard should be used when a risk Eve/face protection assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Skin protection Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. **Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the **Respiratory protection** 5 appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

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Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Cloudy.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not applicable.
Boiling point	: 139 to 139.1°C (282.2 to 282.4°F)
Flash point	: Closed cup: 12.167°C (53.9°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 0.9% Upper: 10.5%
Vapor pressure	: 1.8 kPa (13.4 mm Hg)
Vapor density	: Not available.
Density	: 1.243 g/cm³
Solubility	: Partially soluble in the following materials: cold water.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: 268°C (514.4°F)
Decomposition temperature	: Not applicable.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients.
: The product is stable.
: Under normal conditions of storage and use, hazardous reactions will not occur.
: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
: Reactive or incompatible with the following materials: oxidizing materials
: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
4-chloro-α,α,α-trifluorotoluene		Rat		Expoolito
4-011010-0,0,0-0111100101010101010	LD50 Oral	Rai	13 g/kg	-
acetone	LC50 Inhalation Vapor	Rat	21 mg/l	4 hours
	LD50 Dermal	Rabbit	2001 mg/kg	-
	LD50 Oral	Rat	5800 mg/kg	-
heptan-2-one	LC50 Inhalation Vapor	Rat	16.8 mg/l	4 hours
	LD50 Dermal	Rabbit	10332 mg/kg	-
	LD50 Oral	Rat	1600 mg/kg	-
2-ethylhexyl acetate	LD50 Oral	Rat	3 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
acetone	Eyes - Mild irritant	Human	-	186300 ppm	-
	Eyes - Mild irritant	Rabbit	-	10 uL	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
				mg	
	Eyes - Severe irritant	Rabbit	-	20 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
	Skin - Mild irritant	Rabbit	-	395 mg	-
heptan-2-one	Skin - Mild irritant	Rabbit	-	24 hours 14	-
				mg	
2-ethylhexyl acetate	Eyes - Mild irritant	Rabbit	-	500 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 250	-
				ug	
	Skin - Mild irritant	Rabbit	-	500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
4-chloro-α,α,α-trifluorotoluene	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Name		Category	Route of exposure	Target organs
4-chloro- α , α , α -trifluorotoluen	e	Category 3	-	Respiratory tract irritation
acetone		Category 3	-	Narcotic effects
heptan-2-one		Category 3	-	Narcotic effects
Specific target organ toxici Not available.	t <u>y (repeated exposure)</u>			
Aspiration hazard Not available.				
nformation on the likely outes of exposure	: Not available.			
otential acute health effects	<u> </u>			
Eye contact	: Causes serious eye irri	itation.		
Inhalation	: May cause respiratory	irritation.		
Skin contact	: Causes skin irritation.			
Ingestion	: No known significant e	ffects or critical hazar	ds.	
symptoms related to the phy	vsical, chemical and toxic	ological characteris	tics	
Eye contact	: Adverse symptoms ma pain or irritation watering redness	ay include the following	j :	
Inhalation	: Adverse symptoms ma respiratory tract irritatio coughing		j :	
Skin contact	: Adverse symptoms ma irritation redness	ay include the following	j :	
Ingestion	: No specific data.			
<u>)elayed and immediate effec</u> Short term exposure	ts and also chronic effec	ts from short and lo	ng term exposure	2
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Long term exposure Potential immediate	: Not available.			
effects	. Not ovoilable			
Potential delayed effects Potential chronic health effects Not available.	: Not available. ects			
General	: No known significant e	ffects or critical hazar	ds.	
Carcinogenicity	-		r depends on dura	

Section 11. Toxicological information

Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	44922.96 mg/kg
Dermal	41687.5 mg/kg
Inhalation (vapors)	639.19 mg/l

Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL				
Transport hazard class(es)	3	3	3	3	3
Packing group	11	11	11	11	11

Section 14.	Trans	port i	nformat	ion		
Environmental hazards	No.		No.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional inform	nation					
TDG Classificat	ion			d as per the following ns: 2.18-2.19 (Class 3		portation of Dangerous
IMDG		: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.				
ΙΑΤΑ			environmenta sportation reg	ally hazardous substa gulations.	nce mark may appea	r if required by other
Special precautio	ns for user	upri	ght and secur	-		sed containers that are oduct know what to do in the
Transport in bulk to IMO instrumen	-	: Not	available.			

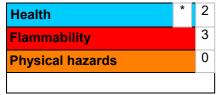
The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Listed
<u>SARA 304 RQ</u>	
SARA 304 RQ	: Not applicable.
<u>SARA 311/312</u>	
Classification	: FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Inventory list	
Canada	: All components are listed or exempted.
United States	: All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



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Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

<u>History</u>

Date of issue	: 10/11/2021
Version	: 12
	Product stewardship and regulatory compliance.
Key to abbreviations	 ATE = Acute Toxicity Estimate GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

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